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(71) Applicant (for all designated States except US): **ASTRAZENECA AB** [SE/SE]; S-151 85 Södertälje (SE).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **BROWN, William** [CA/CA]; AstraZeneca R & D Montreal, 7171 Fredrick-Banting, Ville St. Laurent, Montreal, Québec H4S 1Z9 (CA). **GRIFFIN, Andrew** [GB/CA]; AstraZeneca R & D Montreal, 7171 Fredrick-Banting, Ville St. Laurent, Montreal, Québec H4S 1Z9 (CA).

(74) Agent: **ASTRAZENECA**; Global Intellectual Property, S-151 85 Södertälje (SE).

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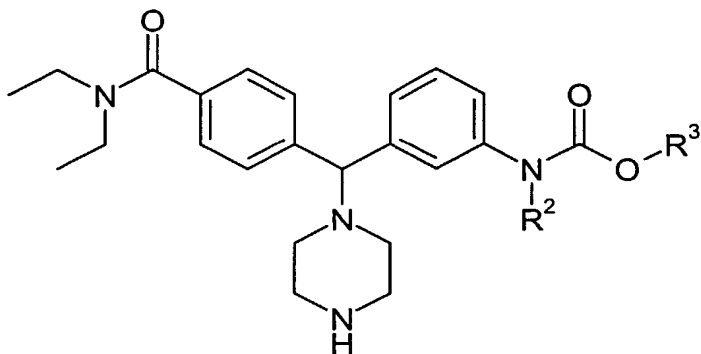
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(54) Title: DIARYLMETHYL PIPERAZINE DERIVATIVES, PREPARATIONS THEREOF AND USES THEREOF



(57) Abstract: Compounds of formula: wherein R¹, R² and R³ are as defined in the specification, as well as salts, enantiomers thereof and pharmaceutical compositions including the compounds are prepared. They are useful in therapy, in particular in the management of pain.



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**DIARYLMETHYL PIPERAZINE DERIVATIVES, PREPARATIONS
THEREOF AND USES THEREOF**

FIELD OF THE INVENTION

5 The present invention is directed to novel compounds, to a process for their preparation, their use and pharmaceutical compositions comprising the novel compounds. The novel compounds are useful in therapy, and in particular for the treatment of pain, anxiety and functional gastrointestinal disorders.

BACKGROUND OF THE INVENTION

10 The δ receptor has been identified as having a role in many bodily functions such as circulatory and pain systems. Ligands for the δ receptor may therefore find potential use as analgesics, and/or as antihypertensive agents. Ligands for the δ receptor have also been shown to possess immunomodulatory activities.

15 The identification of at least three different populations of opioid receptors (μ , δ and κ) is now well established and all three are apparent in both central and peripheral nervous systems of many species including man. Analgesia has been observed in various animal models when one or more of these receptors has been activated.

20 With few exceptions, currently available selective opioid δ ligands are peptidic in nature and are unsuitable for administration by systemic routes. One example of a non-peptidic δ -agonist is SNC80 (Bilsky E.J. et al., Journal of Pharmacology and Experimental Therapeutics, 273(1), pp. 359-366 (1995)).

25 Many δ agonist compounds that have been identified in the prior art have many disadvantages in that they suffer from poor pharmacokinetics and are not analgesic when administered by systemic routes. Also, it has been documented that many of these δ agonist compounds show significant convulsive effects when administered systemically.

U.S. Patent No. 6,130,222 describes some δ -agonists.

However, there is still a need for improved δ -agonists.

DESCRIPTION OF THE INVENTION

Unless specified otherwise within this specification, the nomenclature used in
5 this specification generally follows the examples and rules stated in *Nomenclature of Organic Chemistry, Sections A, B, C, D, E, F, and H*, Pergamon Press, Oxford, 1979, which is incorporated by references herein for its exemplary chemical structure names and rules on naming chemical structures.

The term " C_{m-n} " or " C_{m-n} group" used alone or as a prefix, refers to any group
10 having m to n carbon atoms.

The term "hydrocarbon" used alone or as a suffix or prefix, refers to any structure comprising only carbon and hydrogen atoms up to 14 carbon atoms.

The term "hydrocarbon radical" or "hydrocarbyl" used alone or as a suffix or prefix, refers to any structure as a result of removing one or more hydrogens from a
15 hydrocarbon.

The term "alkyl" used alone or as a suffix or prefix, refers to a saturated monovalent straight or branched chain hydrocarbon radical comprising 1 to about 12 carbon atoms. Illustrative examples of alkyls include, but are not limited to, C_{1-6} alkyl groups, such as methyl, ethyl, propyl, isopropyl, 2-methyl-1-propyl, 2-methyl-2-propyl, 2-methyl-1-butyl, 3-methyl-1-butyl, 2-methyl-3-butyl, 2,2-dimethyl-1-propyl, 2-methyl-1-pentyl, 3-methyl-1-pentyl, 4-methyl-1-pentyl, 2-methyl-2-pentyl, 3-methyl-2-pentyl, 4-methyl-2-pentyl, 2,2-dimethyl-1-butyl, 3,3-dimethyl-1-butyl, 2-ethyl-1-butyl, butyl, isobutyl, t-butyl, pentyl, isopentyl, neopentyl, and hexyl, and longer alkyl groups, such as heptyl, and octyl. An alkyl can be unsubstituted or
20 substituted with one or two suitable substituents.

The term "alkylene" used alone or as suffix or prefix, refers to divalent straight or branched chain hydrocarbon radicals comprising 1 to about 12 carbon atoms, which serves to links two structures together.

The term "alkenyl" used alone or as suffix or prefix, refers to a monovalent straight or branched chain hydrocarbon radical having at least one carbon-carbon double bond and comprising at least 2 up to about 12 carbon atoms. The double bond of an alkenyl can be unconjugated or conjugated to another unsaturated group. Suitable alkenyl groups include, but are not limited to C₂₋₆alkenyl groups, such as vinyl, allyl, butenyl, pentenyl, hexenyl, butadienyl, pentadienyl, hexadienyl, 2-ethylhexenyl, 2-propyl-2-butenyl, 4-(2-methyl-3-butene)-pentenyl. An alkenyl can be unsubstituted or substituted with one or two suitable substituents.

The term "alkynyl" used alone or as suffix or prefix, refers to a monovalent straight or branched chain hydrocarbon radical having at least one carbon-carbon triple bond and comprising at least 2 up to about 12 carbon atoms. The triple bond of an alkynyl group can be unconjugated or conjugated to another unsaturated group. Suitable alkynyl groups include, but are not limited to, C₂₋₆alkynyl groups, such as ethynyl, propynyl, butynyl, pentynyl, hexynyl, methylpropynyl, 4-methyl-1-butylnyl, 4-propyl-2-pentylnyl, and 4-butyl-2-hexynyl. An alkynyl can be unsubstituted or substituted with one or two suitable substituents.

The term "cycloalkyl," used alone or as suffix or prefix, refers to a saturated monovalent ring-containing hydrocarbon radical comprising at least 3 up to about 12 carbon atoms. Examples of cycloalkyls include, but are not limited to, C₃₋₇cycloalkyl groups, such as cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, and cycloheptyl, and saturated cyclic and bicyclic terpenes. A cycloalkyl can be unsubstituted or substituted by one or two suitable substituents. Preferably, the cycloalkyl is a monocyclic ring or bicyclic ring.

The term "cycloalkenyl" used alone or as suffix or prefix, refers to a monovalent ring-containing hydrocarbon radical having at least one carbon-carbon double bond and comprising at least 3 up to about 12 carbon atoms.

The term "cycloalkynyl" used alone or as suffix or prefix, refers to a monovalent ring-containing hydrocarbon radical having at least one carbon-carbon triple bond and comprising about 7 up to about 12 carbon atoms.

The term “aryl” used alone or as suffix or prefix, refers to a monovalent hydrocarbon radical having one or more polyunsaturated carbon rings having aromatic character, (*e.g.*, $4n + 2$ delocalized electrons) and comprising 5 up to about 14 carbon atoms.

5 The term “arylene” used alone or as suffix or prefix, refers to a divalent hydrocarbon radical having one or more polyunsaturated carbon rings having aromatic character, (*e.g.*, $4n + 2$ delocalized electrons) and comprising 5 up to about 14 carbon atoms, which serves to link two structures together.

10 The term “heterocycle” used alone or as a suffix or prefix, refers to a ring-containing structure or molecule having one or more multivalent heteroatoms, independently selected from N, O, P and S, as a part of the ring structure and including at least 3 and up to about 20 atoms in the ring(s). Heterocycle may be saturated or unsaturated, containing one or more double bonds, and heterocycle may contain more than one ring. When a heterocycle contains more than one ring, the
15 rings may be fused or unfused. Fused rings generally refer to at least two rings share two atoms therebetween. Heterocycle may have aromatic character or may not have aromatic character.

20 The term “heteroaromatic” used alone or as a suffix or prefix, refers to a ring-containing structure or molecule having one or more multivalent heteroatoms, independently selected from N, O, P and S, as a part of the ring structure and including at least 3 and up to about 20 atoms in the ring(s), wherein the ring-containing structure or molecule has an aromatic character (*e.g.*, $4n + 2$ delocalized electrons).

25 The term “heterocyclic group,” “heterocyclic moiety,” “heterocyclic,” or “heterocyclo” used alone or as a suffix or prefix, refers to a radical derived from a heterocycle by removing one or more hydrogens therefrom.

 The term “heterocyclyl” used alone or as a suffix or prefix, refers a monovalent radical derived from a heterocycle by removing one hydrogen therefrom.

The term "heterocyclylene" used alone or as a suffix or prefix, refers to a divalent radical derived from a heterocycle by removing two hydrogens therefrom, which serves to links two structures together.

5 The term "heteroaryl" used alone or as a suffix or prefix, refers to a heterocyclyl having aromatic character.

The term "heterocycloalkyl" used alone or as a suffix or prefix, refers to a monocyclic or polycyclic ring comprising carbon and hydrogen atoms and at least one heteroatom, preferably, 1 to 3 heteroatoms selected from nitrogen, oxygen, and sulfur, and having no unsaturation. Examples of heterocycloalkyl groups include
10 pyrrolidinyl, pyrrolidino, piperidinyl, piperidino, piperazinyl, piperazino, morpholinyl, morpholino, thiomorpholinyl, thiomorpholino, and pyranyl. A heterocycloalkyl group can be unsubstituted or substituted with one or two suitable substituents. Preferably, the heterocycloalkyl group is a monocyclic or bicyclic ring, more preferably, a monocyclic ring, wherein the ring comprises from 3 to 6 carbon
15 atoms and form 1 to 3 heteroatoms, referred to herein as C₃₋₆heterocycloalkyl.

The term "heteroarylene" used alone or as a suffix or prefix, refers to a heterocyclylene having aromatic character.

The term "heterocycloalkylene" used alone or as a suffix or prefix, refers to a heterocyclylene that does not have aromatic character.

20 The term "six-membered" used as prefix refers to a group having a ring that contains six ring atoms.

The term "five-membered" used as prefix refers to a group having a ring that contains five ring atoms.

25 A five-membered ring heteroaryl is a heteroaryl with a ring having five ring atoms wherein 1, 2 or 3 ring atoms are independently selected from N, O and S.

Exemplary five-membered ring heteroaryls are thienyl, furyl, pyrrolyl, imidazolyl, thiazolyl, oxazolyl, pyrazolyl, isothiazolyl, isoxazolyl, 1,2,3-triazolyl, tetrazolyl, 1,2,3-thiadiazolyl, 1,2,3-oxadiazolyl, 1,2,4-triazolyl, 1,2,4-thiadiazolyl, 1,2,4-oxadiazolyl, 1,3,4-triazolyl, 1,3,4-thiadiazolyl, and 1,3,4- oxadiazolyl.

A six-membered ring heteroaryl is a heteroaryl with a ring having six ring atoms wherein 1, 2 or 3 ring atoms are independently selected from N, O and S.

Exemplary six-membered ring heteroaryls are pyridyl, pyrazinyl, pyrimidinyl, triazinyl and pyridazinyl.

5 The term “substituted” used as a prefix refers to a structure, molecule or group, wherein one or more hydrogens are replaced with one or more C₁₋₆hydrocarbon groups, or one or more chemical groups containing one or more heteroatoms selected from N, O, S, F, Cl, Br, I, and P. Exemplary chemical groups containing one or more heteroatoms include -NO₂, -OR, -Cl, -Br, -I, -F, -CF₃,
10 -C(=O)R, -C(=O)OH, -NH₂, -SH, -NHR, -NR₂, -SR, -SO₃H, -SO₂R, -S(=O)R, -CN, -OH, -C(=O)OR, -C(=O)NR₂, -NRC(=O)R, oxo (=O), imino (=NR), thio (=S), and oximino (=N-OR), wherein each “R” is a C₁₋₆hydrocarbonyl. For example, substituted phenyl may refer to nitrophenyl, methoxyphenyl, chlorophenyl, aminophenyl, etc., wherein the nitro, methoxy, chloro, and amino groups may replace any suitable
15 hydrogen on the phenyl ring.

 The term “substituted” used as a suffix of a first structure, molecule or group, followed by one or more names of chemical groups refers to a second structure, molecule or group, which is a result of replacing one or more hydrogens of the first structure, molecule or group with the one or more named chemical groups. For
20 example, a “phenyl substituted by nitro” refers to nitrophenyl.

 Heterocycle includes, for example, monocyclic heterocycles such as: aziridine, oxirane, thiirane, azetidine, oxetane, thietane, pyrrolidine, pyrroline, imidazolidine, pyrazolidine, pyrazoline, dioxolane, sulfolane 2,3-dihydrofuran, 2,5-dihydrofuran tetrahydrofuran, thiophane, piperidine, 1,2,3,6-tetrahydro-pyridine,
25 piperazine, morpholine, thiomorpholine, pyran, thiopyran, 2,3-dihydropyran, tetrahydropyran, 1,4-dihydropyridine, 1,4-dioxane, 1,3-dioxane, dioxane, homopiperidine, 2,3,4,7-tetrahydro-1*H*-azepine homopiperazine, 1,3-dioxepane, 4,7-dihydro-1,3-dioxepin, and hexamethylene oxide.

In addition, heterocycle includes aromatic heterocycles, for example, pyridine, pyrazine, pyrimidine, pyridazine, thiophene, furan, furazan, pyrrole, imidazole, thiazole, oxazole, pyrazole, isothiazole, isoxazole, 1,2,3-triazole, tetrazole, 1,2,3-thiadiazole, 1,2,3-oxadiazole, 1,2,4-triazole, 1,2,4-thiadiazole, 1,2,4-oxadiazole, 1,3,4-triazole, 1,3,4-thiadiazole, and 1,3,4-oxadiazole.

Additionally, heterocycle encompass polycyclic heterocycles, for example, indole, indoline, isoindoline, quinoline, tetrahydroquinoline, isoquinoline, tetrahydroisoquinoline, 1,4-benzodioxan, coumarin, dihydrocoumarin, benzofuran, 2,3-dihydrobenzofuran, isobenzofuran, chromene, chroman, isochroman, xanthene, phenoxathiin, thianthrene, indolizine, isoindole, indazole, purine, phthalazine, naphthyridine, quinoxaline, quinazoline, cinnoline, pteridine, phenanthridine, perimidine, phenanthroline, phenazine, phenothiazine, phenoxazine, 1,2-benzisoxazole, benzothiophene, benzoxazole, benzthiazole, benzimidazole, benztriazole, thioxanthine, carbazole, carboline, acridine, pyrolizidine, and quinolizidine.

In addition to the polycyclic heterocycles described above, heterocycle includes polycyclic heterocycles wherein the ring fusion between two or more rings includes more than one bond common to both rings and more than two atoms common to both rings. Examples of such bridged heterocycles include quinuclidine, diazabicyclo[2.2.1]heptane and 7-oxabicyclo[2.2.1]heptane.

Heterocyclyl includes, for example, monocyclic heterocyclyls, such as: aziridinyl, oxiranyl, thiiranyl, azetidiny, oxetanyl, thietanyl, pyrrolidinyl, pyrrolinyl, imidazolidinyl, pyrazolidinyl, pyrazolinyl, dioxolanyl, sulfolanyl, 2,3-dihydrofuranyl, 2,5-dihydrofuranyl, tetrahydrofuranyl, thiophanyl, piperidinyl, 1,2,3,6-tetrahydro-pyridinyl, piperazinyl, morpholinyl, thiomorpholinyl, pyranyl, thiopyranyl, 2,3-dihydropyranyl, tetrahydropyranyl, 1,4-dihydropyridinyl, 1,4-dioxanyl, 1,3-dioxanyl, dioxanyl, homopiperidinyl, 2,3,4,7-tetrahydro-1*H*-azepinyl, homopiperazinyl, 1,3-dioxepanyl, 4,7-dihydro-1,3-dioxepinyl, and hexamethylene oxidyl.

In addition, heterocyclyl includes aromatic heterocyclyls or heteroaryl, for example, pyridinyl, pyrazinyl, pyrimidinyl, pyridazinyl, thienyl, furyl, furazanyl, pyrrolyl, imidazolyl, thiazolyl, oxazolyl, pyrazolyl, isothiazolyl, isoxazolyl, 1,2,3-triazolyl, tetrazolyl, 1,2,3-thiadiazolyl, 1,2,3-oxadiazolyl, 1,2,4-triazolyl, 1,2,4-thiadiazolyl, 1,2,4-oxadiazolyl, 1,3,4-triazolyl, 1,3,4-thiadiazolyl, and 1,3,4-oxadiazolyl.

Additionally, heterocyclyl encompasses polycyclic heterocyclyls (including both aromatic or non-aromatic), for example, indolyl, indolinyl, isoindolinyl, quinolinyl, tetrahydroquinolinyl, isoquinolinyl, tetrahydroisoquinolinyl, 1,4-benzodioxanyl, coumarinyl, dihydrocoumarinyl, benzofuranyl, 2,3-dihydrobenzofuranyl, isobenzofuranyl, chromenyl, chromanyl, isochromanyl, xanthenyl, phenoxathiinyl, thianthrenyl, indoliziny, isoindolyl, indazolyl, purinyl, phthalazinyl, naphthyridinyl, quinoxalinyl, quinazolinyl, cinnolinyl, pteridinyl, phenanthridinyl, perimidinyl, phenanthrolinyl, phenazinyl, phenothiazinyl, phenoxazinyl, 1,2-benzisoxazolyl, benzothiophenyl, benzoxazolyl, benzthiazolyl, benzimidazolyl, benztriazolyl, thioxanthinyl, carbazolyl, carbolinyl, acridinyl, pyrrolizidinyl, and quinolizidinyl.

In addition to the polycyclic heterocyclyls described above, heterocyclyl includes polycyclic heterocyclyls wherein the ring fusion between two or more rings includes more than one bond common to both rings and more than two atoms common to both rings. Examples of such bridged heterocycles include quinuclidinyl, diazabicyclo[2.2.1]heptyl; and 7-oxabicyclo[2.2.1]heptyl.

The term "alkoxy" used alone or as a suffix or prefix, refers to radicals of the general formula $-O-R$, wherein R is selected from a hydrocarbon radical. Exemplary alkoxy includes methoxy, ethoxy, propoxy, isopropoxy, butoxy, t-butoxy, isobutoxy, cyclopropylmethoxy, allyloxy, and propargyloxy.

The term "amine" or "amino" used alone or as a suffix or prefix, refers to radicals of the general formula $-NRR'$, wherein R and R' are independently selected from hydrogen or a hydrocarbon radical.

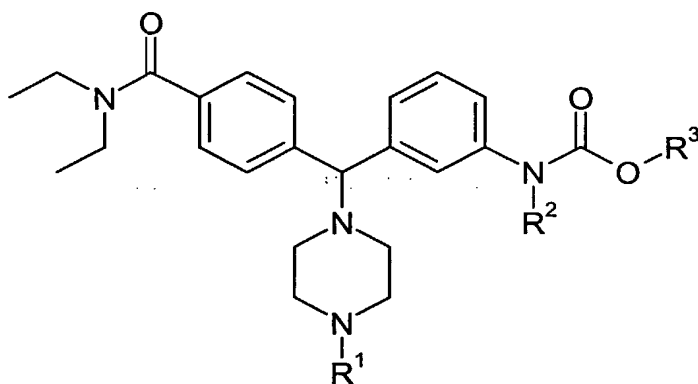
Halogen includes fluorine, chlorine, bromine and iodine.

"Halogenated," used as a prefix of a group, means one or more hydrogens on the group is replaced with one or more halogens.

"RT" or "rt" means room temperature.

5

In one aspect, the invention provides a compound of formula I, a pharmaceutically acceptable salt thereof, diastereomers thereof, enantiomers thereof, and mixtures thereof:



10

I

wherein

R¹ is selected from C₁₋₆alkyl, C₂₋₆alkenyl, C₃₋₆cycloalkyl, and C₃₋₆cycloalkyl-C₁₋₄alkyl, wherein said C₁₋₆alkyl, C₂₋₆alkenyl, C₃₋₆cycloalkyl, and C₃₋₆cycloalkyl-C₁₋₄alkyl are optionally substituted with one or more groups selected from -R, -NO₂,
 15 -OR, -Cl, -Br, -I, -F, -CF₃, -C(=O)R, -C(=O)OH, -NH₂, -SH, -NHR, -NR₂, -SR, -SO₃H, -SO₂R, -S(=O)R, -CN, -OH, -C(=O)OR, -C(=O)NR₂, -NRC(=O)R, and -NRC(=O)-OR, wherein R is, independently, a hydrogen, C₃₋₆cycloalkyl or C₁₋₆alkyl;

R² is selected from -H, C₁₋₆alkyl and C₃₋₆cycloalkyl, wherein said C₁₋₆alkyl
 20 and C₃₋₆cycloalkyl are optionally substituted with one or more groups selected from -OR, -Cl, -Br, -I, -F, -CF₃, -C(=O)R, -C(=O)OH, -NH₂, -SH, -NHR, -NR₂, -SR,

-SO₃H, -SO₂R, -S(=O)R, -CN, -OH, -C(=O)OR, -C(=O)NR₂, -NRC(=O)R, and -NRC(=O)-OR, wherein R is, independently, a hydrogen or C₁₋₆alkyl; and

R³ is selected from C₁₋₆alkyl and C₃₋₆cycloalkyl, wherein said C₁₋₆alkyl and C₃₋₆cycloalkyl are optionally substituted with one or more groups selected from -OR, 5 -Cl, -Br, -I, -F, -CF₃, -C(=O)R, -C(=O)OH, -NH₂, -SH, -NHR, -NR₂, -SR, -SO₃H, -SO₂R, -S(=O)R, -CN, -OH, -C(=O)OR, -C(=O)NR₂, -NRC(=O)R, and -NRC(=O)-OR, wherein R is, independently, a hydrogen or C₁₋₆alkyl.

In one embodiment, the compounds of the present invention are represented by formula I, wherein

10 R¹ is C₁₋₆alkyl, C₃₋₆cycloalkyl and C₃₋₆cycloalkyl-methyl, wherein said C₁₋₆alkyl, C₃₋₆cycloalkyl and C₃₋₆cycloalkyl-methyl are optionally substituted with one or more groups selected from C₁₋₆alkyl, -CF₃, C₁₋₆alkoxy, chloro, fluoro and bromo;

R² is selected from -H and C₁₋₃alkyl; and

15 R³ is selected from C₁₋₆alkyl, and C₃₋₆cycloalkyl.

In another embodiment, the compounds of the present invention are represented by formula I, wherein R¹ is selected from C₁₋₆alkyl and C₃₋₆cycloalkyl-methyl, wherein said C₁₋₆alkyl and C₃₋₆cycloalkyl-methyl are optionally substituted with one or more groups selected from methoxy, ethoxy and isopropoxy;

20 R² is selected from -H; and

R³ is selected from methyl, ethyl, propyl and isopropyl.

In a further embodiment, the compounds of the present invention are represented by formula I, wherein

25 R¹ is selected from n-propyl, cyclopropylmethyl, n-pentyl, 2-methoxyethyl, n-butyl, 2-isopropoxyethyl, 2-ethoxyethyl, 3-methoxypropyl, cyclobutylmethyl, methyl, and ethyl;

R² is selected from -H; and

R³ is selected from methyl and ethyl.

It will be understood that when compounds of the present invention contain one or more chiral centers, the compounds of the invention may exist in, and be isolated as, enantiomeric or diastereomeric forms, or as a racemic mixture. The present invention includes any possible enantiomers, diastereomers, racemates or mixtures thereof, of a compound of Formula I. The optically active forms of the compound of the invention may be prepared, for example, by chiral chromatographic separation of a racemate, by synthesis from optically active starting materials or by asymmetric synthesis based on the procedures described thereafter.

It will also be appreciated that certain compounds of the present invention may exist as geometrical isomers, for example E and Z isomers of alkenes. The present invention includes any geometrical isomer of a compound of Formula I. It will further be understood that the present invention encompasses tautomers of the compounds of the formula I.

It will also be understood that certain compounds of the present invention may exist in solvated, for example hydrated, as well as unsolvated forms. It will further be understood that the present invention encompasses all such solvated forms of the compounds of the formula I.

Within the scope of the invention are also salts of the compounds of the formula I. Generally, pharmaceutically acceptable salts of compounds of the present invention may be obtained using standard procedures well known in the art, for example by reacting a sufficiently basic compound, for example an alkyl amine with a suitable acid, for example, HCl or acetic acid, to afford a physiologically acceptable anion. It may also be possible to make a corresponding alkali metal (such as sodium, potassium, or lithium) or an alkaline earth metal (such as a calcium) salt by treating a compound of the present invention having a suitably acidic proton, such as a carboxylic acid or a phenol with one equivalent of an alkali metal or alkaline earth metal hydroxide or alkoxide (such as the ethoxide or methoxide), or a suitably basic organic amine (such as choline or meglumine) in an aqueous medium, followed by conventional purification techniques.

In one embodiment, the compound of formula I above may be converted to a pharmaceutically acceptable salt or solvate thereof, particularly, an acid addition salt such as a hydrochloride, hydrobromide, phosphate, acetate, fumarate, maleate, tartrate, citrate, methanesulphonate or *p*-toluenesulphonate.

5 The novel compounds of the present invention are useful in therapy, especially for the treatment of various pain conditions such as chronic pain, neuropathic pain, acute pain, cancer pain, pain caused by rheumatoid arthritis, migraine, visceral pain etc. This list should however not be interpreted as exhaustive.

10 Compounds of the invention are useful as immunomodulators, especially for autoimmune diseases, such as arthritis, for skin grafts, organ transplants and similar surgical needs, for collagen diseases, various allergies, for use as anti-tumour agents and anti viral agents.

15 Compounds of the invention are useful in disease states where degeneration or dysfunction of opioid receptors is present or implicated in that paradigm. This may involve the use of isotopically labelled versions of the compounds of the invention in diagnostic techniques and imaging applications such as positron emission tomography (PET).

20 Compounds of the invention are useful for the treatment of diarrhoea, depression, anxiety and stress-related disorders such as post-traumatic stress disorders, panic disorder, generalized anxiety disorder, social phobia, and obsessive compulsive disorder, urinary incontinence, premature ejaculation, various mental illnesses, cough, lung oedema, various gastro-intestinal disorders, e.g. constipation, functional gastrointestinal disorders such as Irritable Bowel Syndrome and Functional Dyspepsia, Parkinson's disease and other motor disorders, traumatic brain injury, 25 stroke, cardioprotection following myocardial infarction, spinal injury and drug addiction, including the treatment of alcohol, nicotine, opioid and other drug abuse and for disorders of the sympathetic nervous system for example hypertension.

 Compounds of the invention are useful as an analgesic agent for use during general anaesthesia and monitored anaesthesia care. Combinations of agents with

different properties are often used to achieve a balance of effects needed to maintain the anaesthetic state (e.g. amnesia, analgesia, muscle relaxation and sedation). Included in this combination are inhaled anaesthetics, hypnotics, anxiolytics, neuromuscular blockers and opioids.

5 Also within the scope of the invention is the use of any of the compounds according to the formula I above, for the manufacture of a medicament for the treatment of any of the conditions discussed above.

 A further aspect of the invention is a method for the treatment of a subject suffering from any of the conditions discussed above, whereby an effective amount of
10 a compound according to the formula I above, is administered to a patient in need of such treatment.

 Thus, the invention provides a compound of formula I, or pharmaceutically acceptable salt or solvate thereof, as hereinbefore defined for use in therapy.

 In a further aspect, the present invention provides the use of a compound of
15 formula I, or a pharmaceutically acceptable salt or solvate thereof, as hereinbefore defined in the manufacture of a medicament for use in therapy.

 In the context of the present specification, the term "therapy" also includes "prophylaxis" unless there are specific indications to the contrary. The term "therapeutic" and "therapeutically" should be construed accordingly. The term
20 "therapy" within the context of the present invention further encompasses to administer an effective amount of a compound of the present invention, to mitigate either a pre-existing disease state, acute or chronic, or a recurring condition. This definition also encompasses prophylactic therapies for prevention of recurring conditions and continued therapy for chronic disorders.

25 The compounds of the present invention are useful in therapy, especially for the therapy of various pain conditions including, but not limited to: chronic pain, neuropathic pain, acute pain, back pain, cancer pain, and visceral pain.

 In use for therapy in a warm-blooded animal such as a human, the compound of the invention may be administered in the form of a conventional pharmaceutical

composition by any route including orally, intramuscularly, subcutaneously, topically, intranasally, intraperitoneally, intrathoracically, intravenously, epidurally, intrathecally, intracerebroventricularly and by injection into the joints.

5 In one embodiment of the invention, the route of administration may be orally, intravenously or intramuscularly.

The dosage will depend on the route of administration, the severity of the disease, age and weight of the patient and other factors normally considered by the attending physician, when determining the individual regimen and dosage level at the most appropriate for a particular patient.

10 For preparing pharmaceutical compositions from the compounds of this invention, inert, pharmaceutically acceptable carriers can be either solid and liquid. Solid form preparations include powders, tablets, dispersible granules, capsules, cachets, and suppositories.

15 A solid carrier can be one or more substances, which may also act as diluents, flavoring agents, solubilizers, lubricants, suspending agents, binders, or table disintegrating agents; it can also be an encapsulating material.

In powders, the carrier is a finely divided solid, which is in a mixture with the finely divided compound of the invention, or the active component. In tablets, the active component is mixed with the carrier having the necessary binding properties in 20 suitable proportions and compacted in the shape and size desired.

For preparing suppository compositions, a low-melting wax such as a mixture of fatty acid glycerides and cocoa butter is first melted and the active ingredient is dispersed therein by, for example, stirring. The molten homogeneous mixture is then poured into convenient sized moulds and allowed to cool and solidify.

25 Suitable carriers are magnesium carbonate, magnesium stearate, talc, lactose, sugar, pectin, dextrin, starch, tragacanth, methyl cellulose, sodium carboxymethyl cellulose, a low-melting wax, cocoa butter, and the like.

The term composition is also intended to include the formulation of the active component with encapsulating material as a carrier providing a capsule in which the

active component (with or without other carriers) is surrounded by a carrier which is thus in association with it. Similarly, cachets are included.

Tablets, powders, cachets, and capsules can be used as solid dosage forms suitable for oral administration.

5 Liquid form compositions include solutions, suspensions, and emulsions. For example, sterile water or water propylene glycol solutions of the active compounds may be liquid preparations suitable for parenteral administration. Liquid compositions can also be formulated in solution in aqueous polyethylene glycol solution.

10 Aqueous solutions for oral administration can be prepared by dissolving the active component in water and adding suitable colorants, flavoring agents, stabilizers, and thickening agents as desired. Aqueous suspensions for oral use can be made by dispersing the finely divided active component in water together with a viscous material such as natural synthetic gums, resins, methyl cellulose, sodium
15 carboxymethyl cellulose, and other suspending agents known to the pharmaceutical formulation art.

 Depending on the mode of administration, the pharmaceutical composition will preferably include from 0.05% to 99%w (per cent by weight), more preferably from 0.10 to 50%w, of the compound of the invention, all percentages by weight
20 being based on total composition.

 A therapeutically effective amount for the practice of the present invention may be determined, by the use of known criteria including the age, weight and response of the individual patient, and interpreted within the context of the disease which is being treated or which is being prevented, by one of ordinary skills in the art.

25 Within the scope of the invention is the use of any compound of formula I as defined above for the manufacture of a medicament.

 Also within the scope of the invention is the use of any compound of formula I for the manufacture of a medicament for the therapy of pain.

Additionally provided is the use of any compound according to Formula I for the manufacture of a medicament for the therapy of various pain conditions including, but not limited to: chronic pain, neuropathic pain, acute pain, back pain, cancer pain, and visceral pain.

5 A further aspect of the invention is a method for therapy of a subject suffering from any of the conditions discussed above, whereby an effective amount of a compound according to the formula I above, is administered to a patient in need of such therapy.

10 Additionally, there is provided a pharmaceutical composition comprising a compound of Formula I, or a pharmaceutically acceptable salt thereof, in association with a pharmaceutically acceptable carrier.

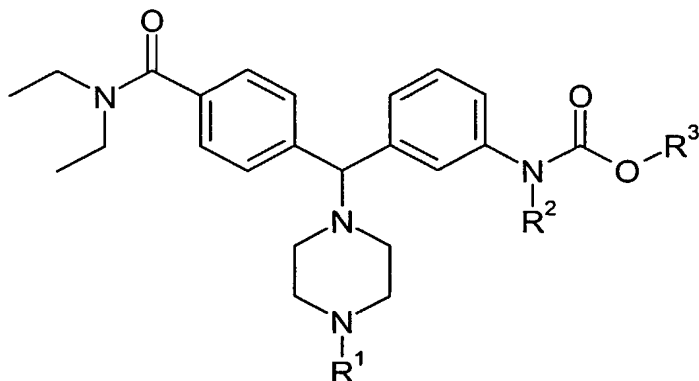
15 Particularly, there is provided a pharmaceutical composition comprising a compound of Formula I, or a pharmaceutically acceptable salt thereof, in association with a pharmaceutically acceptable carrier for therapy, more particularly for therapy of pain.

Further, there is provided a pharmaceutical composition comprising a compound of Formula I, or a pharmaceutically acceptable salt thereof, in association with a pharmaceutically acceptable carrier use in any of the conditions discussed above.

20 In a further aspect, the present invention provides a method of preparing a compound of formula I.

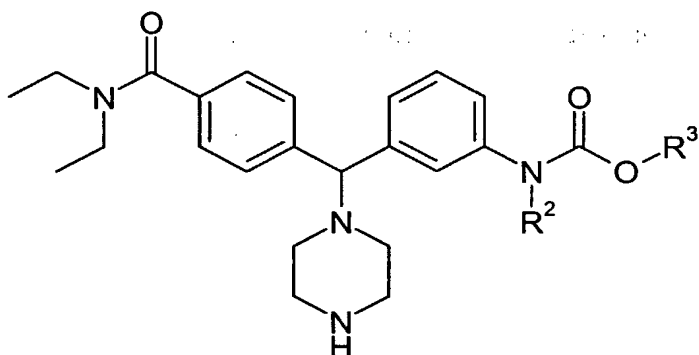
In one embodiment, the present invention provides a process for preparing a compound of formula I, comprising:

17



I

reacting a compound of formula II with R^1 -X:



II

wherein X is a halogen;

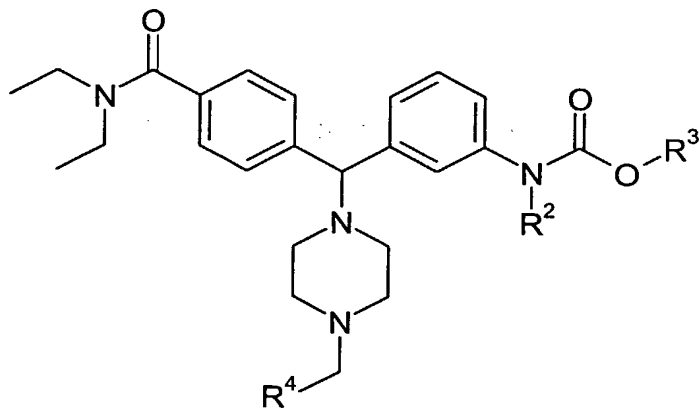
R^1 is selected from C_{1-6} alkyl, C_{2-6} alkenyl, C_{3-6} cycloalkyl, and C_{3-6} cycloalkyl- C_{1-4} alkyl, wherein said C_{1-6} alkyl, C_{2-6} alkenyl, C_{3-6} cycloalkyl, and C_{3-6} cycloalkyl- C_{1-4} alkyl are optionally substituted with one or more groups selected from -R, -NO₂, -OR, -Cl, -Br, -I, -F, -CF₃, -C(=O)R, -C(=O)OH, -NH₂, -SH, -NHR, -NR₂, -SR, -SO₃H, -SO₂R, -S(=O)R, -CN, -OH, -C(=O)OR, -C(=O)NR₂, -NRC(=O)R, and -NRC(=O)-OR, wherein R is, independently, a hydrogen or C_{1-6} alkyl;

R^2 is selected from -H, C_{1-6} alkyl and C_{3-6} cycloalkyl, wherein said C_{1-6} alkyl and C_{3-6} cycloalkyl are optionally substituted with one or more groups selected from -OR, -Cl, -Br, -I, -F, -CF₃, -C(=O)R, -C(=O)OH, -NH₂, -SH, -NHR, -NR₂, -SR,

-SO₃H, -SO₂R, -S(=O)R, -CN, -OH, -C(=O)OR, -C(=O)NR₂, -NRC(=O)R, and -NRC(=O)-OR, wherein R is, independently, a hydrogen or C₁₋₆alkyl; and

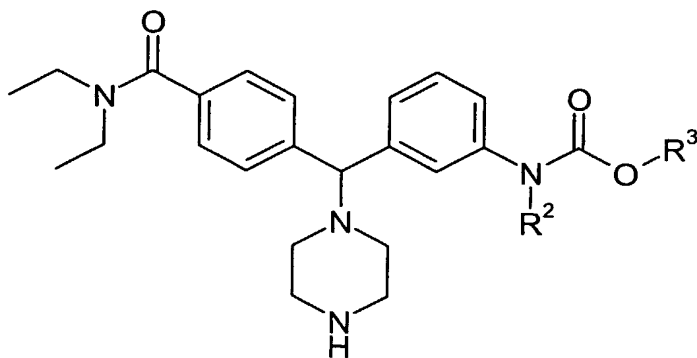
R³ is selected from C₁₋₆alkyl and C₃₋₆cycloalkyl, wherein said C₁₋₆alkyl and C₃₋₆cycloalkyl are optionally substituted with one or more groups selected from -OR, -Cl, -Br, -I, -F, -CF₃, -C(=O)R, -C(=O)OH, -NH₂, -SH, -NHR, -NR₂, -SR, -SO₃H, -SO₂R, -S(=O)R, -CN, -OH, -C(=O)OR, -C(=O)NR₂, -NRC(=O)R, and -NRC(=O)-OR, wherein R is, independently, a hydrogen or C₁₋₆alkyl.

In another embodiment, the present invention provides a process for preparing a compound of formula III, comprising:



III

reacting a compound of formula II with R⁴-CHO:



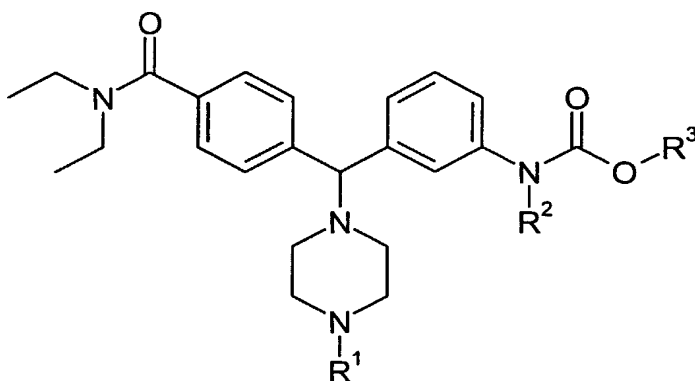
II

wherein R^4 is selected from -H, C_{1-6} alkyl and C_{3-6} cycloalkyl, wherein said C_{1-6} alkyl and C_{3-6} cycloalkyl are optionally substituted with one or more groups selected from -R, -NO₂, -OR, -Cl, -Br, -I, -F, -CF₃, -C(=O)R, -C(=O)OH, -NH₂, -SH, -NHR, -NR₂, -SR, -SO₃H, -SO₂R, -S(=O)R, -CN, -OH, -C(=O)OR, -C(=O)NR₂,
 5 -NRC(=O)R, and -NRC(=O)-OR, wherein R is, independently, a hydrogen or C_{1-6} alkyl;

R^2 is selected from -H, C_{1-6} alkyl and C_{3-6} cycloalkyl, wherein said C_{1-6} alkyl and C_{3-6} cycloalkyl are optionally substituted with one or more groups selected from -OR, -Cl, -Br, -I, -F, -CF₃, -C(=O)R, -C(=O)OH, -NH₂, -SH, -NHR, -NR₂, -SR,
 10 -SO₃H, -SO₂R, -S(=O)R, -CN, -OH, -C(=O)OR, -C(=O)NR₂, -NRC(=O)R, and -NRC(=O)-OR, wherein R is, independently, a hydrogen or C_{1-6} alkyl; and

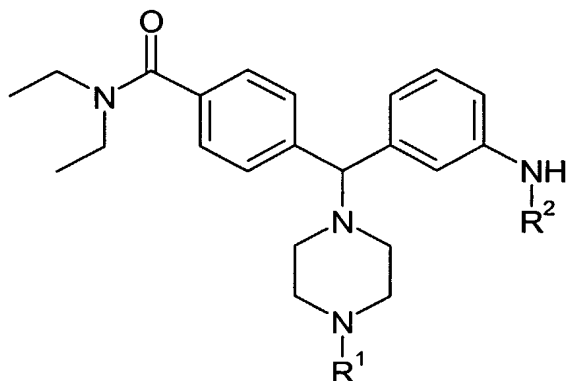
R^3 is selected from C_{1-6} alkyl and C_{3-6} cycloalkyl, wherein said C_{1-6} alkyl and C_{3-6} cycloalkyl are optionally substituted with one or more groups selected from C_{1-6} alkyl, halogenated C_{1-6} alkyl, -CF₃, C_{1-6} alkoxy, chloro, fluoro and bromo.

15 In a further embodiment, the present invention provides a process of preparing a compound of formula I, comprising:



I

reacting a compound of formula IV with R^3 -O-C(=O)-X:



IV

wherein X is a halogen;

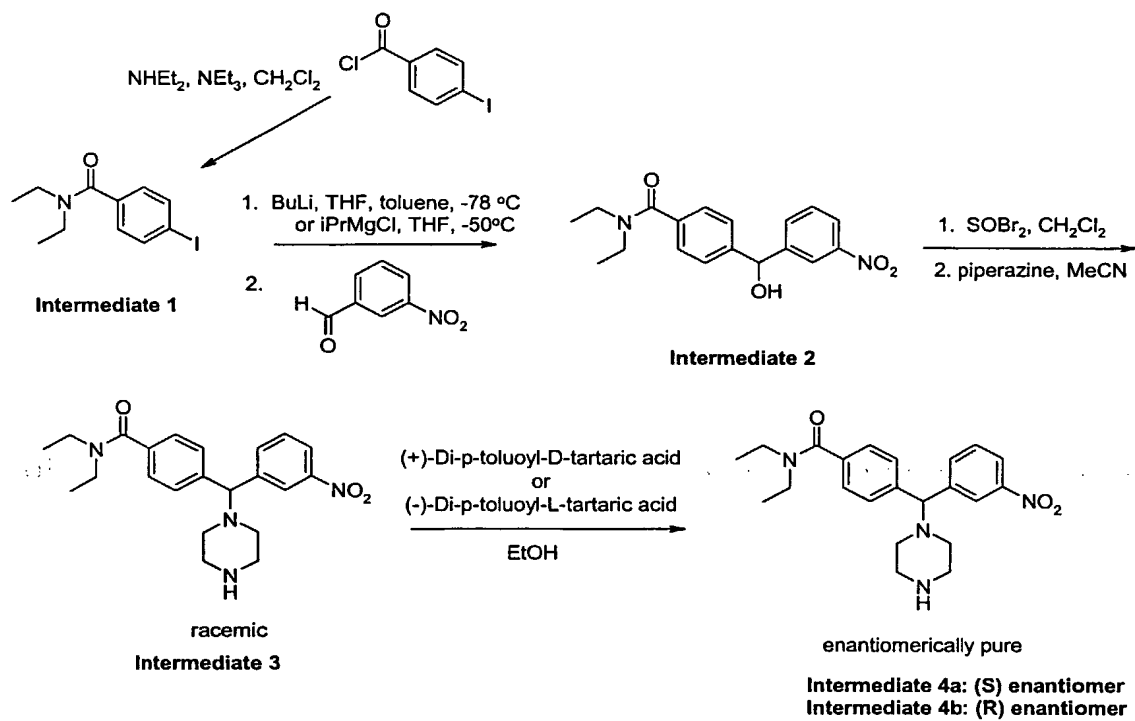
R^1 is selected from C_{1-6} alkyl, C_{2-6} alkenyl, C_{3-6} cycloalkyl, and C_{3-6} cycloalkyl-
 5 C_{1-4} alkyl, wherein said C_{1-6} alkyl, C_{2-6} alkenyl, C_{3-6} cycloalkyl, and C_{3-6} cycloalkyl-
 C_{1-4} alkyl are optionally substituted with one or more groups selected from -R, -NO₂,
 -OR, -Cl, -Br, -I, -F, -CF₃, -C(=O)R, -C(=O)OH, -NH₂, -SH, -NHR, -NR₂, -SR,
 -SO₃H, -SO₂R, -S(=O)R, -CN, -OH, -C(=O)OR, -C(=O)NR₂, -NRC(=O)R, and
 -NRC(=O)-OR, wherein R is, independently, a hydrogen or C_{1-6} alkyl;

10 R^2 is selected from -H, C_{1-6} alkyl and C_{3-6} cycloalkyl, wherein said C_{1-6} alkyl
 and C_{3-6} cycloalkyl are optionally substituted with one or more groups selected from
 -OR, -Cl, -Br, -I, -F, -CF₃, -C(=O)R, -C(=O)OH, -NH₂, -SH, -NHR, -NR₂, -SR,
 -SO₃H, -SO₂R, -S(=O)R, -CN, -OH, -C(=O)OR, -C(=O)NR₂, -NRC(=O)R, and
 -NRC(=O)-OR, wherein R is, independently, a hydrogen or C_{1-6} alkyl; and

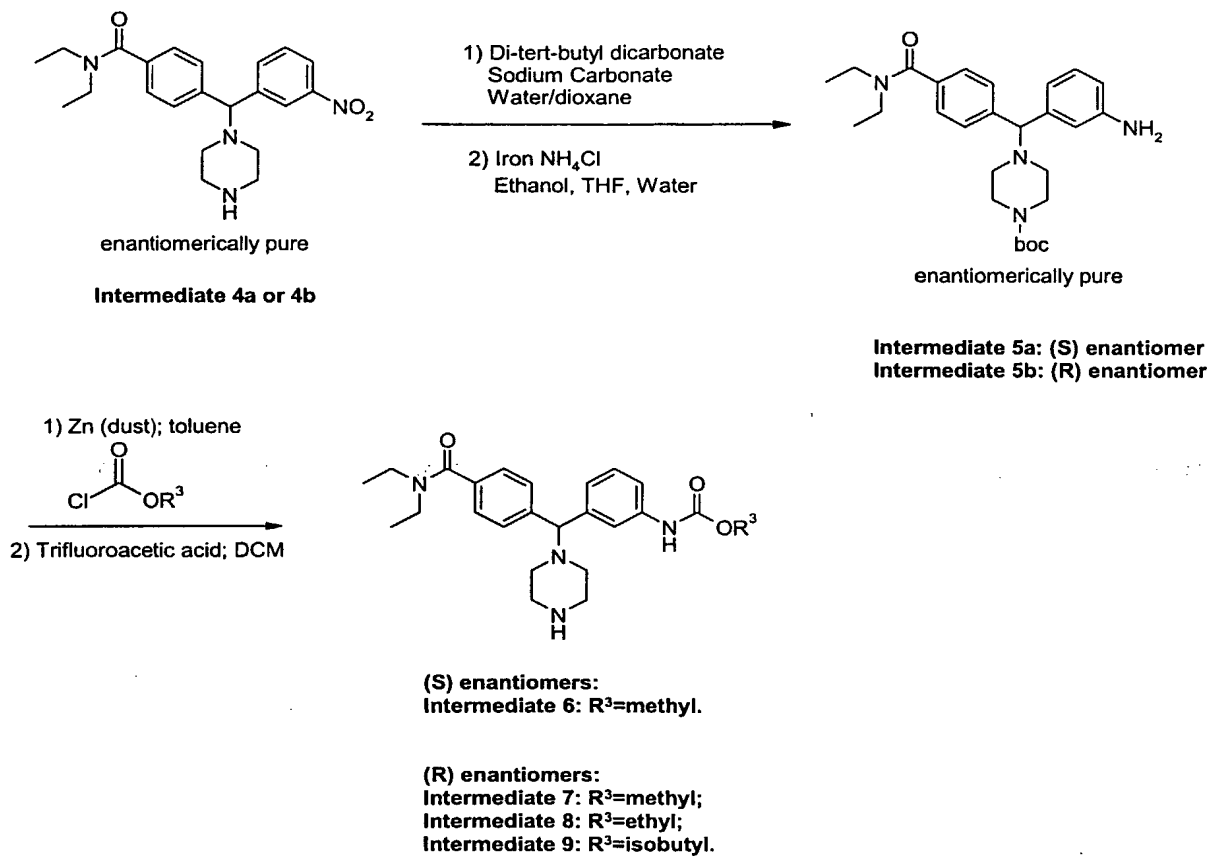
15 R^3 is selected from C_{1-6} alkyl and C_{3-6} cycloalkyl, wherein said C_{1-6} alkyl and
 C_{3-6} cycloalkyl are optionally substituted with one or more groups selected from -OR,
 -Cl, -Br, -I, -F, -CF₃, -C(=O)R, -C(=O)OH, -NH₂, -SH, -NHR, -NR₂, -SR, -SO₃H,
 -SO₂R, -S(=O)R, -CN, -OH, -C(=O)OR, -C(=O)NR₂, -NRC(=O)R, and
 -NRC(=O)-OR, wherein R is, independently, a hydrogen or C_{1-6} alkyl.

20 Particularly, the compounds of the present invention and intermediates used
 for the preparation thereof can be prepared according to the synthetic routes as
 exemplified in Schemes 1-4.

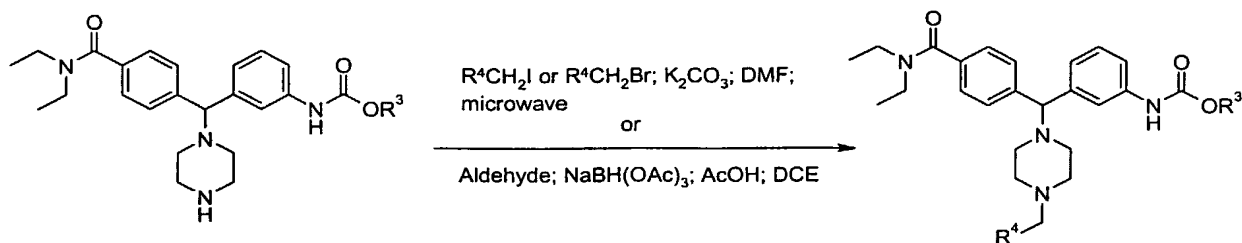
Scheme 1



Scheme 2



Scheme 3



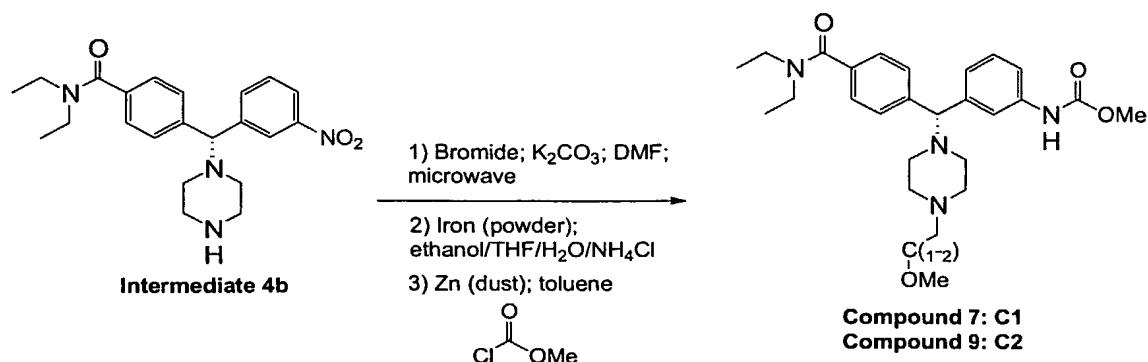
Intermediate 6: R^3 =methyl, (S) enantiomer;
 Intermediate 7: R^3 =methyl, (R) enantiomer;
 Intermediate 8: R^3 =ethyl, (R) enantiomer

R^3 =methyl, (S) enantiomers:
 Compound 1: $R^4=(CH_2)OCH_3$;
 Compound 2: R^4 =propyl;
 Compound 3: R^4 =butyl;
 Compound 4: R^4 =ethyl;
 Compound 5: R^4 =cyclopropyl;
 Compound 6: R^4 =cyclobutyl.

R^3 =methyl, (R) enantiomers:
 Compound 8: $R^4=(CH_2)OCH_2CH_3$;
 Compound 10: R^4 =ethyl;
 Compound 11: R^4 =propyl;
 Compound 12: R^4 =butyl;
 Compound 13: R^4 =cyclopropyl;
 Compound 14: R^4 =cyclobutyl.

R^3 =ethyl, (R) enantiomers:
 Compound 15: $R^4=(CH_2)OCH_3$;
 Compound 16: R^4 =propyl;
 Compound 17: R^4 =cyclopropyl;
 Compound 18: R^4 =ethyl;
 Compound 19: R^4 =methyl;
 Compound 20: R^4 =H;

Scheme 4



BIOLOGICAL EVALUATION

The compounds of the invention are found to be active towards δ receptors in warm-blooded animal, e.g., human. Particularly the compounds of the invention are found to be effective δ receptor ligands. *In vitro* assays, *infra*, demonstrate these surprising activities, especially with regard to agonists potency and efficacy as demonstrated in the rat brain functional assay and/or the human δ receptor functional assay. This feature may be related to *in vivo* activity and may not be linearly correlated with binding affinity. In these *in vitro* assays, a compound is tested for their activity toward δ receptors and IC₅₀ is obtained to determine the selective activity for a particular compound towards δ receptors. In the current context, IC₅₀ generally refers to the concentration of the compound at which 50% displacement of a standard radioactive δ receptor ligand has been observed.

The activities of the compound towards κ and μ receptors are also measured in a similar assay.

In vitro model

Cell culture

Human 293S cells expressing cloned human κ , δ and μ receptors and neomycin resistance are grown in suspension at 37°C and 5% CO₂ in shaker flasks

containing calcium-free DMEM10% FBS, 5% BCS, 0.1% Pluronic F-68, and 600 µg/ml geneticin.

Rat brains are weighed and rinsed in ice-cold PBS (containing 2.5mM EDTA, pH 7.4). The brains are homogenized with a polytron for 30 sec (rat) in ice-cold lysis buffer (50mM Tris, pH 7.0, 2.5mM EDTA, with phenylmethanesulfonyl fluoride added just prior use to 0.5mM from a 0.5M stock in DMSO:ethanol).

Membrane preparation

Cells are pelleted and resuspended in lysis buffer (50 mM Tris, pH 7.0, 2.5 mM EDTA, with PMSF added just prior to use to 0.1 mM from a 0.1 M stock in ethanol), incubated on ice for 15 min, then homogenized with a polytron for 30 sec. The suspension is spun at 1000g (max) for 10 min at 4°C. The supernatant is saved on ice and the pellets resuspended and spun as before. The supernatants from both spins are combined and spun at 46,000 g(max) for 30 min. The pellets are resuspended in cold Tris buffer (50 mM Tris/Cl, pH 7.0) and spun again. The final pellets are resuspended in membrane buffer (50 mM Tris, 0.32 M sucrose, pH 7.0). Aliquots (1 ml) in polypropylene tubes are frozen in dry ice/ethanol and stored at -70°C until use. The protein concentrations are determined by a modified Lowry assay with sodium dodecyl sulfate.

Binding assays

Membranes are thawed at 37°C, cooled on ice, passed 3 times through a 25-gauge needle, and diluted into binding buffer (50 mM Tris, 3 mM MgCl₂, 1 mg/ml BSA (Sigma A-7888), pH 7.4, which is stored at 4°C after filtration through a 0.22 µm filter, and to which has been freshly added 5 µg/ml aprotinin, 10 µM bestatin, 10 µM diprotin A, no DTT). Aliquots of 100 µl are added to iced 12x75 mm polypropylene tubes containing 100 µl of the appropriate radioligand and 100 µl of test compound at various concentrations. Total (TB) and nonspecific (NS) binding are determined in the absence and presence of 10 µM naloxone respectively. The tubes are vortexed and incubated at 25°C for 60-75 min, after which time the contents are rapidly

vacuum-filtered and washed with about 12 ml/tube iced wash buffer (50 mM Tris, pH 7.0, 3 mM MgCl₂) through GF/B filters (Whatman) presoaked for at least 2h in 0.1% polyethyleneimine. The radioactivity (dpm) retained on the filters is measured with a beta counter after soaking the filters for at least 12h in minivials containing 6-7 ml
5 scintillation fluid. If the assay is set up in 96-place deep well plates, the filtration is over 96-place PEI-soaked unifilters, which are washed with 3 x 1 ml wash buffer, and dried in an oven at 55°C for 2h. The filter plates are counted in a TopCount (Packard) after adding 50 µl MS-20 scintillation fluid/well.

Functional Assays

10 The agonist activity of the compounds is measured by determining the degree to which the compounds receptor complex activates the binding of GTP to G-proteins to which the receptors are coupled. In the GTP binding assay, GTP[γ]³⁵S is combined with test compounds and membranes from HEK-293S cells expressing the cloned human opioid receptors or from homogenised rat and mouse brain. Agonists stimulate
15 GTP[γ]³⁵S binding in these membranes. The EC₅₀ and E_{max} values of compounds are determined from dose-response curves. Right shifts of the dose response curve by the delta antagonist naltrindole are performed to verify that agonist activity is mediated through delta receptors. The E_{max} values were determined in relation to the standard δ agonist SNC80, i.e., higher than 100% is a compound that have better efficacy than
20 SNC80.

Procedure for rat brain GTP

Rat brain membranes are thawed at 37°C, passed 3 times through a 25-gauge blunt-end needle and diluted in the GTPγS binding (50 mM Hepes, 20 mM NaOH, 100 mM NaCl, 1 mM EDTA, 5 mM MgCl₂, pH 7.4, Add fresh: 1 mM DTT, 0.1%
25 BSA). 120µM GDP final is added membranes dilutions. The EC₅₀ and E_{max} of compounds are evaluated from 10-point dose-response curves done in 300µl with the appropriate amount of membrane protein (20µg/well) and 100000-130000 dpm of

GTP γ ³⁵S per well (0.11 -0.14nM). The basal and maximal stimulated binding are determined in absence and presence of 3 μ M SNC-80

Data analysis

The specific binding (SB) was calculated as TB-NS, and the SB in the
5 presence of various test compounds was expressed as percentage of control SB. Values of IC₅₀ and Hill coefficient (n_H) for ligands in displacing specifically bound radioligand were calculated from logit plots or curve fitting programs such as Ligand, GraphPad Prism, SigmaPlot, or ReceptorFit. Values of K_i were calculated from the Cheng-Prusoff equation. Mean \pm S.E.M. values of IC₅₀, K_i and n_H were reported for
10 ligands tested in at least three displacement curves.

Based on the above testing protocols, we find that the compounds of the present invention are active toward human δ receptors. Generally, the IC₅₀ towards human δ receptor for certain compounds of the present invention is in the range of 0.2 nM – 3.7 nM with an average of 1 nM. The EC₅₀ and %E_{max} towards human δ
15 receptor for these compounds are generally in the range of 5.4 nM -213 nM and 26 – 87, respectively. The IC₅₀ towards human κ and μ receptors for the compounds of the invention is generally in the ranges of 156 nM- 9227 nM and 106 nM – 2913 nM, respectively.

Receptor Saturation Experiments

20 Radioligand K₈ values are determined by performing the binding assays on cell membranes with the appropriate radioligands at concentrations ranging from 0.2 to 5 times the estimated K₈ (up to 10 times if amounts of radioligand required are feasible). The specific radioligand binding is expressed as pmole/mg membrane protein. Values of K₈ and B_{max} from individual experiments are obtained from
25 nonlinear fits of specifically bound (B) vs. nM free (F) radioligand from individual according to a one-site model.

Determination Of Mechano-Allodynia Using Von Frey Testing

Testing is performed between 08:00 and 16:00h using the method described by Chaplan et al. (1994). Rats are placed in Plexiglas cages on top of a wire mesh bottom which allows access to the paw, and are left to habituate for 10-15 min. The area tested is the mid-plantar left hind paw, avoiding the less sensitive foot pads. The paw is touched with a series of 8 Von Frey hairs with logarithmically incremental stiffness (0.41, 0.69, 1.20, 2.04, 3.63, 5.50, 8.51, and 15.14 grams; Stoelting, Ill, USA). The von Frey hair is applied from underneath the mesh floor perpendicular to the plantar surface with sufficient force to cause a slight buckling against the paw, and held for approximately 6-8 seconds. A positive response is noted if the paw is sharply withdrawn. Flinching immediately upon removal of the hair is also considered a positive response. Ambulation is considered an ambiguous response, and in such cases the stimulus is repeated.

Testing Protocol

The animals are tested on postoperative day 1 for the FCA-treated group. The 50% withdrawal threshold is determined using the up-down method of Dixon (1980). Testing is started with the 2.04 g hair, in the middle of the series. Stimuli are always presented in a consecutive way, whether ascending or descending. In the absence of a paw withdrawal response to the initially selected hair, a stronger stimulus is presented; in the event of paw withdrawal, the next weaker stimulus is chosen. Optimal threshold calculation by this method requires 6 responses in the immediate vicinity of the 50% threshold, and counting of these 6 responses begins when the first change in response occurs, e.g. the threshold is first crossed. In cases where thresholds fall outside the range of stimuli, values of 15.14 (normal sensitivity) or 0.41 (maximally allodynic) are respectively assigned. The resulting pattern of positive and negative responses is tabulated using the convention, X = no withdrawal; O = withdrawal, and the 50% withdrawal threshold is interpolated using the formula:

$$50\% \text{ g threshold} = 10^{(X_f + k\delta)} / 10,000$$

where X_f = value of the last von Frey hair used (log units); k = tabular value (from Chaplan et al. (1994)) for the pattern of positive / negative responses; and δ = mean difference between stimuli (log units). Here $\delta = 0.224$.

Von Frey thresholds are converted to percent of maximum possible effect (% MPE), according to Chaplan et al. 1994. The following equation is used to compute % MPE:

$$\% \text{ MPE} = \frac{\text{Drug treated threshold (g)} - \text{allodynia threshold (g)}}{\text{Control threshold (g)} - \text{allodynia threshold (g)}} \times 100$$

Administration Of Test Substance

Rats are injected (subcutaneously, intraperitoneally, intravenously or orally) with a test substance prior to von Frey testing, the time between administration of test compound and the von Frey test varies depending upon the nature of the test compound.

Writhing Test

Acetic acid will bring abdominal contractions when administered intraperitoneally in mice. These will then extend their body in a typical pattern. When analgesic drugs are administered, this described movement is less frequently observed and the drug selected as a potential good candidate.

A complete and typical Writhing reflex is considered only when the following elements are present: the animal is not in movement; the lower back is slightly depressed; the plantar aspect of *both* paws is observable. In this assay, compounds of the present invention demonstrate significant inhibition of writhing responses after oral dosing of 1-100 $\mu\text{mol/kg}$.

(i) Solutions preparation

Acetic acid (AcOH): 120 μL of Acetic Acid is added to 19.88 ml of distilled water in order to obtain a final volume of 20 ml with a final concentration of 0.6% AcOH. The solution is then mixed (vortex) and ready for injection.

Compound (drug): Each compound is prepared and dissolved in the most suitable vehicle according to standard procedures.

(ii) Solutions administration

The compound (drug) is administered orally, intraperitoneally (i.p.) ,
5 subcutaneously (s.c.) or intravenously (i.v.)) at 10 ml/kg (considering the average mice body weight) 20, 30 or 40 minutes (according to the class of compound and its characteristics) prior to testing. When the compound is delivered centrally:
Intraventricularly (i.c.v.) or intrathecally (i.t.) a volume of 5 μ L is administered.

The AcOH is administered intraperitoneally (i.p.) in two sites at 10 ml/kg
10 (considering the average mice body weight) immediately prior to testing.

(iii) Testing

The animal (mouse) is observed for a period of 20 minutes and the number of occasions (Writhing reflex) noted and compiled at the end of the experiment. Mice are kept in individual "shoe box" cages with contact bedding. A total of 4 mice are
15 usually observed at the same time: one control and three doses of drug.

For the anxiety and anxiety-like indications, efficacy has been established in the geller-seifter conflict test in the rat.

For the functional gastrointestinal disorder indication, efficacy can be established in the assay described by Coutinho SV *et al*, in American Journal of
20 Physiology - Gastrointestinal & Liver Physiology. 282(2):G307-16, 2002 Feb, in the rat.

ADDITIONAL IN VIVO TESTING PROTOCOLS

Subjects and housing

Naïve male Sprague Dawley rats (175-200g) are housed in groups of 5 in a
25 temperature controlled room (22°C, 40-70% humidity, 12-h light/dark). Experiments are performed during the light phase of the cycle. Animals have food and water ad libitum and are sacrificed immediately after data acquisition.

Sample

Compound (Drug) testing includes groups of rats that do not receive any treatment and others that are treated with E. coli lipopolysaccharide(LPS). For the LPS-treated experiment, four groups are injected with LPS, one of the four groups is then vehicle-treated whilst the other three groups are injected with the drug and its vehicle. A second set of experiments are conducted involving five groups of rats; all of which receive no LPS treatment. The naïve group receives no compound (drug) or vehicle; the other four groups are treated with vehicle with or without drug. These are performed to determine anxiolytic or sedative effects of drugs which can contribute to a reduction in USV.

Administration of LPS

Rats are allowed to habituate in the experimental laboratory for 15-20 min prior to treatment. Inflammation is induced by administration of LPS (endotoxin of gram-negative E. coli bacteria serotype 0111:B4, Sigma). LPS (2.4µg) is injected intracerebro-ventricularly (i.c.v.), in a volume of 10µl, using standard stereotaxic surgical techniques under isoflurane anaesthesia. The skin between the ears is pushed rostrally and a longitudinal incision of about 1cm is made to expose the skull surface. The puncture site is determined by the coordinates: 0.8 mm posterior to the bregma, 1.5 mm lateral (left) to the lambda (sagittal suture), and 5 mm below the surface of the skull (vertical) in the lateral ventricle. LPS is injected via a sterile stainless steel needle (26-G 3/8) of 5 mm long attached to a 100-µl Hamilton syringe by polyethylene tubing (PE20; 10-15 cm). A 4 mm stopper made from a cut needle (20-G) is placed over and secured to the 26-G needle by silicone glue to create the desired 5mm depth.

Following the injection of LPS, the needle remains in place for an additional 10 s to allow diffusion of the compound, then is removed. The incision is closed, and the rat is returned to its original cage and allowed to rest for a minimum of 3.5h prior to testing.

Experimental setup for air-puff stimulation

The rats remains in the experimental laboratory following LPS injection and compound (drug) administration. At the time of testing all rats are removed and placed outside the laboratory. One rat at a time is brought into the testing laboratory and placed in a clear box ($9 \times 9 \times 18$ cm) which is then placed in a sound-attenuating ventilated cubicle measuring 62(w) \times 35(d) \times 46(h) cm (BRS/LVE, Div. Tech-Serv Inc). The delivery of air-puffs, through an air output nozzle of 0.32 cm, is controlled by a system (AirStim, San Diego Intruments) capable of delivering puffs of air of fixed duration (0.2 s) and fixed intensity with a frequency of 1 puff per 10s. A maximum of 10 puffs are administered, or until vocalisation starts, whichever comes first. The first air puff marks the start of recording.

Experimental setup for and ultrasound recording

The vocalisations are recorded for 10 minutes using microphones (G.R.A.S. sound and vibrations, Vedbaek, Denmark) placed inside each cubicle and controlled by LMS (LMS CADA-X 3.5B, Data Acquisition Monitor, Troy, Michigan) software. The frequencies between 0 and 32000Hz are recorded, saved and analysed by the same software (LMS CADA-X 3.5B, Time Data Processing Monitor and UPA (User Programming and Analysis)).

Compounds (Drugs)

All compounds (drugs) are pH-adjusted between 6.5 and 7.5 and administered at a volume of 4 ml/kg. Following compound (drug) administration, animals are returned to their original cages until time of testing.

Analysis

The recording is run through a series of statistical and Fourier analyses to filter (between 20-24kHz) and to calculate the parameters of interest. The data are expressed as the mean \pm SEM. Statistical significance is assessed using T-test for comparison between naive and LPS-treated rats, and one way ANOVA followed by

Dunnett's multiple comparison test (post-hoc) for drug effectiveness. A difference between groups is considered significant with a minimum p value of ≤ 0.05 .

Experiments are repeated a minimum of two times.

5 EXAMPLES

The invention will further be described in more detail by the following Examples which describe methods whereby compounds of the present invention may be prepared, purified, analyzed and biologically tested, and which are not to be construed as limiting the invention.

10 INTERMEDIATE 1: 4-Iodo-N,N-diethylbenzamide

To a mixture of 4-iodo-benzoyl chloride (75 g) in 500 mL CH_2Cl_2 was added a mixture of Et_3N (50 mL) and Et_2NH (100 mL) at 0 °C. After the addition, the resulting reaction mixture was warmed up to room temperature in 1 hr and was then washed with saturated ammonium chloride. The organic extract was dried (Na_2SO_4),
15 filtered and concentrated. Residue was recrystallized from hot hexanes to give 80 g of INTERMEDIATE 1.

INTERMEDIATE 2: 4-[hydroxy(3-nitrophenyl)methyl]-N,N-diethylbenzamide

N,N-Diethyl-4-iodobenzamide (5.0 g, 16 mmol) was dissolved in THF (150 mL) and cooled to -78 °C under nitrogen atmosphere. *n*-BuLi (15 mL, 1.07 M solution in
20 hexane, 16 mmol) was added dropwise during 10 min at -65 to -78 °C. The solution was then cannulated into 3-nitrobenzaldehyde (2.4 g, 16 mmol) in toluene/THF (approx. 1:1, 100 mL) at -78 °C. NH_4Cl (aq.) was added after 30 min. After concentration *in vacuo*, extraction with EtOAc / water, drying (MgSO_4) and
25 evaporation of the organic phase, the residue was purified by chromatography on silica (0 – 75% EtOAc/heptane) to give INTERMEDIATE 2 (2.6 g, 50%). ^1H NMR (CDCl_3) δ 1.0-1.3 (m, 6H), 3.2, 3.5 (2m, 4H), 5.90 (s, 1H), 7.30-7.40 (m, 4H), 7.50 (m, 1H), 7.70 (d, $J = 8\text{Hz}$, 1H), 8.12 (m, 1H), 8.28 (m, 1H).

Alternative formation of INTERMEDIATE 2:

To a stirred solution of *I*-propylmagnesium chloride (1.6-M in diethylether, 80 mL, 128 mmol) at – 50 °C was added INTERMEDIATE 1 (39.5, 130 mmol) in THF (250 mL) drop-wise during 45 min. As above, a “gum” developed, but not until ¾ of
5 INTERMEDIATE 1 had been added and during the addition of the last ¼-th, the mixture turned into a slurry. This was stirred at – 50 °C for 2 h. No starting material left (GCD). To the mixture, 3-nitrobenzaldehyde (19.65, 130 mmol) was added during 70 min at <– 40 °C. When the addition was completed, the cooling bath was removed and the temp was allowed up to – 5 °C. Quench with saturated aqueous NH₄Cl-
10 solution followed by work-up as above, 50 mL EtOAc gave 18.5 g of crystalline INTERMEDIATE 2 followed by another 7.1 g from the column. Total yield: 61 %.

INTERMEDIATE 3: *N,N*-diethyl-4-[(3-nitrophenyl)(1-piperazinyl)methyl]benzamide

To a solution of alcohol INTERMEDIATE 2 (10.01g, 30.5 mmol) in dichloromethane
15 (200 mL) was added thionyl bromide (2.58 mL, 33.6 mmol). After one hour at room temperature the reaction was washed with saturated aqueous sodium bicarbonate (100 mL) and the organic layer was separated. The aqueous layer was washed with dichloromethane (3 x 100 mL) and the combined organic extracts were dried (Na₂SO₄), filtered and concentrated.
20 The crude benzyl bromide was dissolved in acetonitrile (350 mL) and piperazine (10.5g, 122 mmol) was added. After heating the reaction for one hour at 65 °C the reaction was washed with saturated ammonium chloride/ethyl acetate and the organic layer was separated. The aqueous layer was extracted with ethyl acetate (3 x 100 mL) and the combined organic extracts were dried (Na₂SO₄), filtered and concentrated to
25 give racemic INTERMEDIATE 3.

Racemic INTERMEDIATE 3 is resolved to give enantiomerically pure INTERMEDIATE 4a and 4b as follows:

INTERMEDIATE 4a: *N,N*-diethyl-4-[(*S*)-(3-nitrophenyl)(1-piperazinyl)methyl]benzamide

- 5 The INTERMEDIATE 3 was dissolved in ethanol (150 mL) and di-*p*-toluoyl-L-tartaric acid (11.79 g, 1 equivalent) was added. The product precipitated out over a 12 hour period. The solid was collected by filtration and was redissolved in refluxing ethanol until all of the solid dissolved (approximately 1200 mL ethanol). Upon cooling the solid was collected by filtration and the recrystallation repeated a second
- 10 time. The solid was collected by filtration and was treated with aqueous sodium hydroxide (2 M) and was extracted with ethyl acetate. The organic extract was then dried (Na₂SO₄), filtered and concentrated to give 1.986 g of enantiomerically pure INTERMEDIATE 4a. ¹H NMR (400MHz, CDCl₃) δ 1.11 (br s, 3H), 1.25 (br s, 3H), 2.37 (br s, 4H), 2.91 (t, J = 5Hz, 4H), 3.23 (br s, 2H), 3.52 (br s, 2H), 4.38 (s, 1H),
- 15 7.31-7.33 (m, 2H), 7.41-7.43 (m, 2H), 7.47 (t, J = 8Hz, 1H), 7.75-7.79 (m, 1H), 8.06-8.09 (m, 1H), 8.30-8.32 (m, 1H).

INTERMEDIATE 4b: Enantiomerically Pure *N,N*-diethyl-4-[(*R*)-(3-nitrophenyl)(1-piperazinyl)methyl]benzamide

- The (*R*) enantiomer INTERMEDIATE 4b may be obtained by performing the above
- 20 resolution procedure with di-*p*-toluoyl-D-tartaric acid.

Chiral purity was determined by HPLC using the following conditions:

Chiralpack AD column (Daicel Chemical Industries);

Flow rate 1 mL/minute;

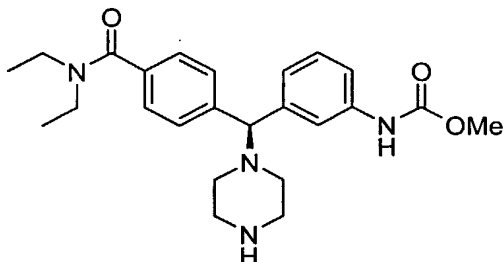
Run time 20 minutes at 25 °C;

- 25 Isocratic 15% ethanol 85% hexanes.

**INTERMEDIATE 5a or 5b: tert -Butyl 4-((3-aminophenyl){4-
[(diethylamino)carbonyl]phenyl)methyl}piperazine-1-carboxylate**

To a solution of INTERMEDIATE 4a or 4b (300 mg) in dioxane (40 mL) was added di-tert -butyl dicarbonate (247 g; 1.5 eq). Sodium carbonate (119 g; 1.5 eq) was
5 dissolved in water (15 mL) and then added in the dioxane solution. After 12 hours the solution was concentrated and saturated sodium bicarbonate was then added. The aqueous solution was extracted with three portions of dichloromethane and the combined organics were dried over anhydrous sodium sulfate, filtered and concentrated to afford a white foam. Without further purification, the foam was then
10 dissolved in a mixture of ethanol, tetrahydrofuran, water and saturated ammonium chloride (15 mL; ratios 4:2:1:1 v/v). Iron granules (422 g; 10 eq) were added and the solution was heated at 90 °C for 1.5 hour. The resulting mixture was cooled, filtered through celite and concentrated. Saturated sodium bicarbonate was added and the aqueous solution was extracted with three portions of dichloromethane and the
15 combined organics were dried over anhydrous sodium sulfate, filtered and concentrated to afford a white foam INTERMEDIATE 5a or 5b, respectively. The product can be use without any further purification. (92-99 % yield),
¹H NMR (400MHz, CDCl₃) 1.06-1.16 (m, 3H), 1.17-1.26 (m, 3H), 1.44 (s, 9H), 2.28-2.39 (m, 4H), 3.20-3.31 (br s, 2H), 3.37-3.44 (br s, 2H), 3.48-3.58 (br s, 2H), 3.60-
20 3.70 (br s, 2H), 4.12 (s, 1H), 6.51-6.55 (m, 1H), 6.72 (t, J = 2.13Hz, 1H), 6.79 (d, J = 8.17Hz, 1H), 7.06 (t, J = 7.46Hz, 1H), 7.29 (d, J = 7.82Hz, 2H), 7.43 (d, J = 7.82Hz, 2H).

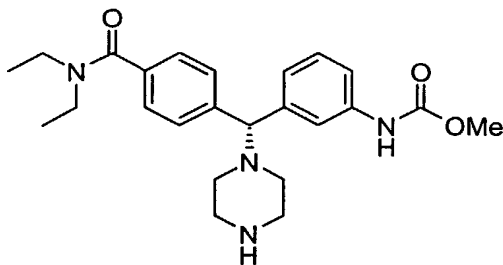
Intermediate 6: methyl 3-[(S)-{4-[(diethylamino)carbonyl]phenyl}(piperazin-1-yl)methyl]phenylcarbamate



- A room temperature solution of methyl chloroformate (0.33 mL; 4.29 mmol) and zinc dust (0.36 g; 5.58 mmol) in toluene (40 mL) was stirred for 30 minutes then a solution of INTERMEDIATE 5a (2.0 g; 4.29 mmol) in toluene (45 mL) was added in a dropwise manner. The reaction mixture was stirred overnight, then was filtered on a celite pad (rinsed with a large amount of dichloromethane) and concentrated under reduced pressure. The residue was taken in ethyl acetate and washed with water.
- Aqueous layer was extracted with dichloromethane. Combined organic layers were dried over anhydrous sodium sulphate, filtered and concentrated under reduced pressure. Column chromatography eluting with 2% methanol in dichloromethane gave the desired compound (2.12 g; 85% yield).
- The Boc protected compound was taken in dichloromethane (35 mL) and trifluoroacetic acid (3.0 mL) was added. The reaction mixture was stirred overnight and then washed with water followed by saturated aqueous sodium bicarbonate. The organic phase was dried over anhydrous sodium sulphate, filtered and concentrated under reduced pressure. Column chromatography eluting with 5% methanol and 1% concentrated ammonium hydroxide in dichloromethane gave INTERMEDIATE 6 (1.64g; 100% yield). Purity (HPLC-215nm): > 99%; Optical purity (Chiral HPLC-215nm): > 99%. ¹H NMR (400 MHz, CD₃OD) δ 1.01 (t, J = 6.93Hz, 3H), 1.14 (t, J = 6.54Hz, 3H), 2.98-3.08 (br s, 4H), 3.12-3.19 (br s, 3H), 3.39-3.48 (br s, 6H), 3.64 (s, 3H), 7.22-7.28 (br s, 4H), 7.34 (d, J = 8.01Hz, 1H), 7.69-7.73 (m, 3H). Found: C,

54.03; H, 6.79; N, 10.00. $C_{24}H_{32}N_4O_3 \times 2.7HCl \times 0.6H_2O$ has C, 54.00; H, 6.78; N, 10.50%. $[\alpha]_D^{16} = +6.3 \text{ deg [c 0.53, MeOH]}$.

Intermediate 7: methyl 3-[(R)-{4-[(diethylamino)carbonyl]phenyl}(piperazin-1-yl)methyl]phenylcarbamate



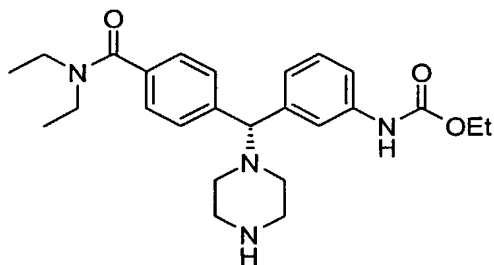
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Synthesized using INTERMEDIATE 5b (2.5 g; 5.36 mmol) and the method described for COMPOUND 1. Obtained 1.55 g; 68% yield. Purity (HPLC-215nm): > 97%; Optical purity (Chiral HPLC-215nm): > 99%. 1H NMR free base (400 MHz, $CDCl_3$) δ 0.99-1.29 (br s, 6H), 1.59-1.79 (br s, 2H), 2.25-2.43 (br s, 2H), 2.88 (t, $J = 4.69$ Hz, 4H), 3.16-3.32 (br s, 2H), 3.43-3.59 (br s, 2H), 3.76 (s, 3H), 4.20 (s, 1H), 5.30 (s, 1H), 7.11 (td, $J = 7.23, 1.37$ Hz, 1H), 7.21 (t, $J = 7.42$ Hz, 1H), 7.23-7.28 (m, 1H), 7.28 (d, $J = 8.40$ Hz, 2H), 7.38-7.42 (m, 1H), 7.43 (d, $J = 8.20$ Hz, 2H). Found: C, 51.43; H, 6.28; N, 9.35. $C_{24}H_{32}N_4O_3 \times 3.8HCl$ has C, 51.19; H, 6.41; N, 9.95%.

10

Intermediate 8: ethyl 3-[(R)-{4-[(diethylamino)carbonyl]phenyl}(piperazin-1-yl)methyl]phenylcarbamate

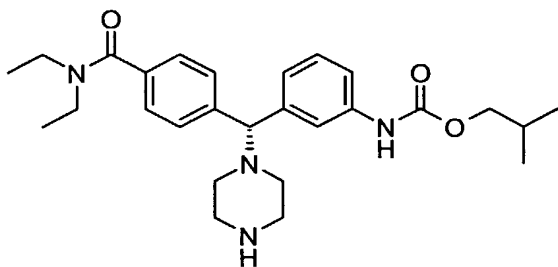
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Synthesized using INTERMEDIATE 5b (535 mg; 1.15 mmol) and the method described for COMPOUND 1, replacing methyl chloroformate with ethyl

chloroformate. Obtained 399 mg; 79% yield. Purity (HPLC-215nm): > 99%; Optical purity (Chiral HPLC-215nm): > 99%. ¹H NMR free base (400 MHz, CDCl₃) δ 1.02-1.27 (br s, 6H), 1.30 (t, J = 7.13Hz, 3H), 1.64-1.75 (br s, 2H), 2.28-2.41 (br s, 2H), 2.88 (br t, J = 4.69Hz, 4H), 3.16-3.32 (br s, 2H), 3.43-3.59 (br s, 2H), 4.17-4.23 (m, 1H), 4.21 (q, J = 7.03Hz, 2H), 5.30 (s, 1H), 6.65 (br s, 1H), 7.10 (td, J = 7.42, 1.37Hz, 1H), 7.21 (t, J = 7.71Hz, 1H), 7.23-7.28 (m, 1H), 7.28 (d, J = 8.40Hz, 2H), 7.39-7.43 (m, 1H), 7.43 (d, J = 8.01Hz, 2H). Found: C, 54.19; H, 6.91; N, 9.94. C₂₅H₃₄N₄O₃ x 2.9HCl x 0.6H₂O has C, 54.09; H, 6.92; N, 10.09%. [α]_D¹⁷ = -5.0 deg [c 0.52, MeOH].

10 Intermediate 9: isobutyl 3-[(R)-{4-[(diethylamino)carbonyl]phenyl}(piperazin-1-yl)methyl]phenylcarbamate

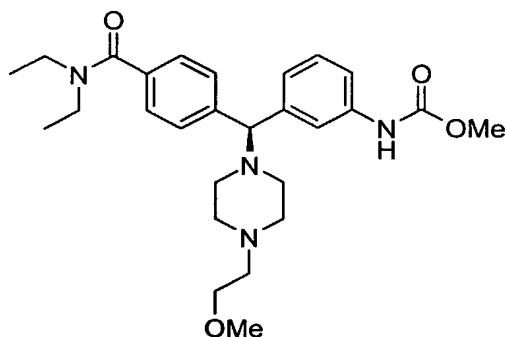


Synthesized using INTERMEDIATE 5b (300 mg; 0.64 mmol) and the method described for COMPOUND 1, replacing methyl chloroformate with isobutyl

chloroformate. Obtained 265 mg; 88% yield. Purity (HPLC-215nm): > 99%; Optical purity (Chiral HPLC-215nm): > 99%. ¹H NMR (400 MHz, CD₃OD) δ ppm 0.89 (d, J = 6.64Hz, 6H), 1.00 (t, J = 6.83Hz, 3H), 1.13 (t, J = 6.93Hz, 3H), 1.80-1.95 (m, 1H), 3.10-3.21 (br s, 4H), 3.25-3.35 (br s, 6H), 3.38-3.48 (br s, 2H), 3.82 (d, J = 6.64Hz, 2H), 4.48 (s, 1H), 7.09-7.17 (br s, 1H), 7.19 (d, J = 4.88Hz, 2H), 7.29 (d, J = 8.01Hz, 2H), 7.58 (d, J = 7.81Hz, 2H), 7.69 (br s, 1H). Found: C, 57.52; H, 7.29; N, 9.94.

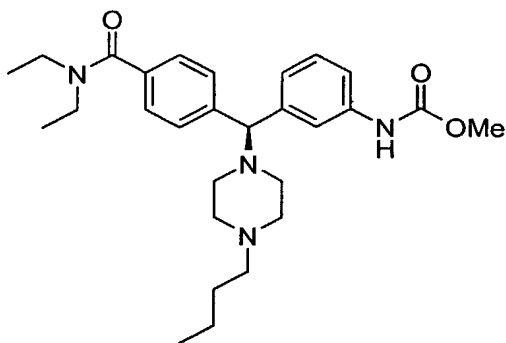
C₂₇H₃₈N₄O₃ x 2.6HCl x 0.1H₂O has C, 57.58; H, 7.30; N, 9.95%. [α]_D¹⁷ = -7.2 deg [c 0.53, MeOH].

Compound 1: methyl 3-{(S)-{4-[(diethylamino)carbonyl]phenyl}[4-(2-methoxyethyl)piperazin-1-yl]methyl}phenylcarbamate



In a 2 mL microwave vial was added INTERMEDIATE 6 (200 mg; 0.47 mmol) in
5 DMF (0.9 mL) followed by potassium carbonate (130 mg; 0.94 mmol) and 2-bromoethyl methyl ether (58 μ L; 0.61 mmol). The reaction mixture was heated to 130°C for 15 minutes then was concentrated under reduced pressure. The residue was dissolved in dichloromethane and washed with one portion of saturated aqueous sodium bicarbonate followed by one portion of water. The organic phase was dried
10 over anhydrous sodium sulphate, filtered and concentrated under reduced pressure. Column chromatography eluting with 4% methanol in dichloromethane gave COMPOUND 1 (157mg (HCl salt); 68% yield). Purity (HPLC-215nm): > 99%; Optical purity (Chiral HPLC-215nm): > 99%. ¹H NMR (400 MHz, CD₃OD) δ ppm 0.98 (t, J = 6.54Hz, 3H), 1.11 (t, J = 6.74Hz, 3H), 3.07-3.17 (br s, 4H), 3.28 (s, 3H),
15 3.27-3.34 (br s, 3H), 3.34-3.56 (br s, 6H), 3.57-3.62 (br s, 3H), 3.61 (s, 3H), 5.08 (s, 1H), 7.10-7.21 (br s, 3H), 7.28 (d, J = 7.81Hz, 2H), 7.58 (d, J = 7.42Hz, 2H), 7.67 (br s, 1H). Found: C, 52.29; H, 6.95; N, 8.49. C₂₇H₃₈N₄O₄ x 3.5HCl x 0.6H₂O has C, 52.22; H, 6.93; N, 9.02%. $[\alpha]_D^{16} = +7.8$ deg [c 0.51, MeOH].

Compound 2: methyl 3-((S)-(4-butylpiperazin-1-yl){4-[(diethylamino)carbonyl]phenyl}methyl)phenylcarbamate

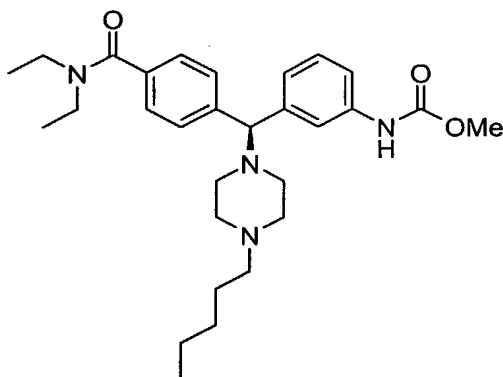


To a room temperature solution of INTERMEDIATE 6 (250 mg; 0.59 mmol) in 1,2-dichloroethane (12 mL) were added in the following order: butyraldehyde (159 μ L; 1.77 mmol), sodium triacetoxyborohydride (400 mg; 1.89 mmol) and acetic acid (33.7 μ L; 0.59 mmol). The reaction mixture was stirred for 5 days then was diluted with dichloromethane. The mixture was washed with one portion of water followed by one portion of saturated aqueous sodium bicarbonate. The organic phase was dried over anhydrous sodium sulphate, filtered and concentrated under reduced pressure.

Column chromatography eluting with 4% to 5% methanol in dichloromethane gave COMPOUND 2 (229 mg; 81% yield). Purity (HPLC-215nm): > 98%; Optical purity (Chiral HPLC-215nm): > 99%. ^1H NMR free base (400 MHz, CDCl_3) δ 0.91 (t, J = 7.32Hz, 3H), 1.04-1.25 (br s, 6H), 1.32 (sext, J = 7.48Hz, 2H), 1.47 (br quint, J = 7.23Hz, 2H), 2.35 (br t, J = 7.03Hz, 2H), 2.38-2.73 (br s, 8H), 3.15-3.34 (br s, 2H), 3.42-3.61 (br s, 2H), 3.76 (s, 3H), 4.21 (s, 1H), 6.61 (s, 1H), 7.11 (d, J = 7.42Hz, 1H), 7.18-7.31 (m, 4H), 7.37-7.46 (m, 3H). Found: C, 55.45; H, 7.49; N, 9.07.

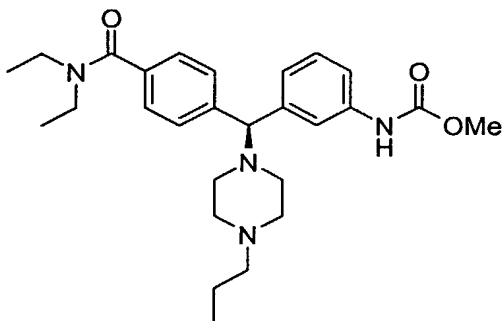
$\text{C}_{28}\text{H}_{40}\text{N}_4\text{O}_3 \times 2.9\text{HCl} \times 1.1\text{H}_2\text{O}$ has C, 55.48; H, 7.50; N, 9.24%. $[\alpha]_D^{16} = +10.3$ deg [c 0.52, MeOH].

Compound 3: methyl 3-[(S)-{4-[(diethylamino)carbonyl]phenyl}{4-pentylpiperazin-1-yl)methyl]phenylcarbamate



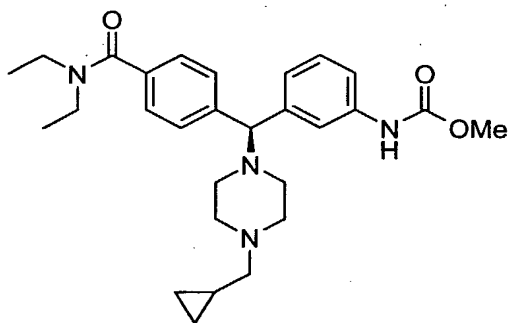
Synthesized using INTERMEDIATE 6 (200 mg; 0.47 mmol), 1-bromopentane (75.8
 5 μ L; 0.61 mmol) and the method described for COMPOUND 1. Obtained 182 mg;
 78% yield. Purity (HPLC-215nm): > 99%; Optical purity (Chiral HPLC-215nm): >
 99%. ^1H NMR (400 MHz, CD_3OD) δ 0.86 (t, $J = 6.71\text{Hz}$, 3H), 1.01 (t, $J = 6.83\text{Hz}$,
 3H), 1.14 (t, $J = 6.64\text{Hz}$, 3H), 1.23-1.36 (m, 4H), 1.61-1.72 (m, 2H), 3.05-3.13 (m,
 3H), 3.13-3.20 (m, 3H), 3.33-3.49 (br s, 6H), 3.50-3.62 (br s, 2H), 3.64 (s, 3H), 4.86-
 10 5.06 (br s, 1H), 7.18-7.29 (m, 3H), 7.32 (d, $J = 8.01\text{Hz}$, 2H), 7.63-7.74 (m, 3H).
 Found: C, 58.52; H, 7.72; N, 9.25. $\text{C}_{29}\text{H}_{42}\text{N}_4\text{O}_3 \times 2.5\text{HCl} \times 0.5\text{H}_2\text{O}$ has C, 58.56; H,
 7.71; N, 9.42%. $[\alpha]_D^{16} = +13.5\text{ deg}$ [c 0.49, MeOH].

Compound 4: methyl 3-[(S)-{4-[(diethylamino)carbonyl]phenyl}{4-propylpiperazin-1-yl)methyl]phenylcarbamate



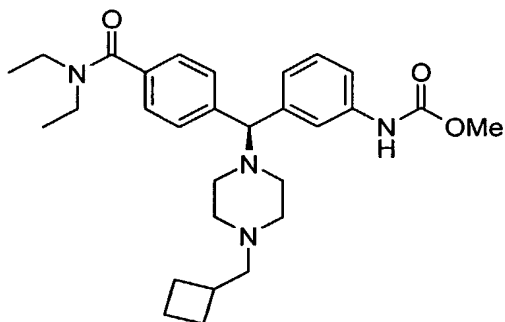
Synthesized using INTERMEDIATE 6 (200 mg; 0.47 mmol), 1-iodopropane (59.5 μ L; 0.61 mmol) and the method described for COMPOUND 1. Obtained 181 mg; 82% yield. Purity (HPLC-215nm): > 99%; Optical purity (Chiral HPLC-215nm): > 99%. ^1H NMR (400 MHz, CD_3OD) δ 0.93 (t, $J = 7.42\text{Hz}$, 3H), 1.01 (t, $J = 7.42\text{Hz}$, 3H), 1.14 (t, $J = 7.03\text{Hz}$, 3H), 1.63-1.75 (m, 2H), 2.77 (s, 1H), 2.91 (s, 1H), 3.06-3.13 (m, 3H), 3.14-3.20 (m, 2H), 3.24-3.39 (br s, 2H), 3.39-3.50 (br s, 3H), 3.53-3.63 (br s, 2H), 3.64 (s, 3H), 5.06-5.22 (br s, 1H), 7.20-7.32 (m, 3H), 7.34 (d, $J = 8.20\text{Hz}$, 2H), 7.68-7.77 (m, 3H), 7.90 (s, 1H). $[\alpha]_D^{16} = +11.4$ deg [c 0.52, MeOH].

Compound 5: methyl 3-((S)-[4-(cyclopropylmethyl)piperazin-1-yl]{4-[(diethylamino)carbonyl]phenyl)methyl}phenylcarbamate



Synthesized using INTERMEDIATE 6 (200 mg; 0.47 mmol), bromomethylcyclopropane (58.6 μ L; 0.61 mmol) and the method described for COMPOUND 1. Obtained 144 mg; 64% yield. Purity (HPLC-215nm): > 99%; Optical purity (Chiral HPLC-215nm): > 99%. ^1H NMR free base (400 MHz, CDCl_3) δ 0.09 (q, $J = 4.75\text{Hz}$, 2H), 0.49 (dtd, $J = 7.81, 4.68, 1.37\text{Hz}$, 2H), 0.79-0.92 (br s, 1H), 1.01-1.27 (br s, 6H), 2.26 (d, $J = 6.44\text{Hz}$, 2H), 2.34-2.69 (br s, 8H), 3.16-3.32 (br s, 2H), 3.42-3.60 (br s, 2H), 3.76 (s, 3H), 4.22 (s, 1H), 6.62 (s, 1H), 7.11 (dt, $J = 7.42, 1.37\text{Hz}$, 1H), 7.21 (t, $J = 7.71\text{Hz}$, 1H), 7.24-7.27 (m, 1H), 7.28 (d, $J = 8.40\text{Hz}$, 2H), 7.37-7.42 (m, 1H), 7.43 (d, $J = 8.20\text{Hz}$, 2H). $[\alpha]_D^{17} = +7.5$ deg [c 0.54, MeOH].

Compound 6: methyl 3-((S)-[4-(cyclobutylmethyl)piperazin-1-yl]{4-[(diethylamino)carbonyl]phenyl}methyl)phenylcarbamate

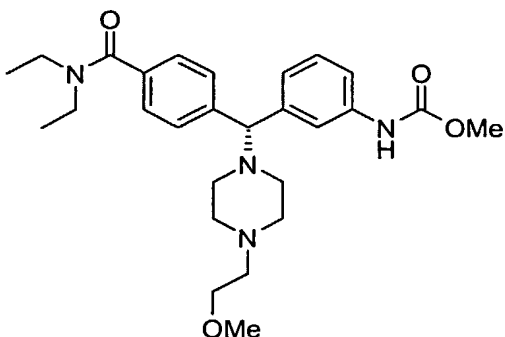


Synthesized using INTERMEDIATE 6 (200 mg; 0.47 mmol), methylcyclobutyl

5 bromide (68.7 μ L; 0.61 mmol) and the method described for COMPOUND 1.

Obtained 101 mg; 44% yield. Purity (HPLC-215nm): > 99%; Optical purity (Chiral HPLC-215nm): > 99%. ^1H NMR free base (400 MHz, CDCl_3) δ 1.01-1.30 (br s, 6H), 1.58-1.73 (m, 3H), 1.73-1.94 (m, 2H), 1.98-2.09 (m, 2H), 2.22-2.59 (br s, 10H), 3.16-3.32 (br s, 2H), 3.42-3.60 (br s, 2H), 3.76 (s, 3H), 4.19 (s, 1H), 6.61 (s, 1H), 7.11 (dt, $J = 7.42, 1.37\text{Hz}$, 1H), 7.21 (t, $J = 7.71\text{Hz}$, 1H), 7.23-7.27 (m, 1H), 7.27 (d, $J = 8.98\text{Hz}$, 2H), 7.36-7.41 (m, 1H), 7.42 (d, $J = 8.20\text{Hz}$, 2H). $[\alpha]_D^{17} = +9.7$ deg [c 0.49, MeOH].

Compound 7: methyl 3-((R)-[4-[(diethylamino)carbonyl]phenyl]{4-(2-methoxyethyl)piperazin-1-yl}methyl)phenylcarbamate



A room temperature suspension of methyl chloroformate (46 μ L; 0.59 mmol) and zinc (dust) (50.0 mg; 0.77 mmol) in anhydrous toluene (6 mL) was stirred for 30 minutes under nitrogen, then a solution of 4- $\{(R)$ -(3-aminophenyl)[4-(2-methoxyethyl)piperazin-1-yl]methyl}-*N,N*-diethylbenzamide (250 mg; 0.59 mmol) in anhydrous toluene (6 mL) was added dropwise. The reaction mixture was allowed to stir for 40 minutes then was filtered on a celite pad. The filtrate was concentrated under reduced pressure and the residue extracted with two portions of ethyl acetate. Combined organic layers were dried over anhydrous sodium sulphate, filtered and concentrated under reduced pressure. Column chromatography eluting with 3% methanol and 0.5% ammonium hydroxide in dichloromethane gave COMPOUND 7 (100 mg; 35% yield). Purity (HPLC-215nm): > 99%; Optical purity (Chiral HPLC-215nm): > 99%. ^1H NMR (400 MHz, CD_3OD) δ ppm 0.99 (t, J = 6.74Hz, 3H), 1.12 (t, J = 6.83Hz, 3H), 3.10-3.20 (br s, 4H), 3.29 (s, 3H), 3.27-3.31 (m, 4H), 3.36-3.50 (br s, 4H), 3.62 (s, 3H), 3.57-3.63 (m, 4H), 4.50-4.59 (br s, 1H), 7.05-7.11 (br s, 1H), 7.12-7.19 (m, 2H), 7.26 (d, J = 8.01Hz, 2H), 7.53 (d, J = 8.01Hz, 2H), 7.65 (br s, 1H). Found: C, 55.22; H, 7.07; N, 9.02. $\text{C}_{27}\text{H}_{38}\text{N}_4\text{O}_4 \times 2.8\text{HCl} \times 0.2\text{H}_2\text{O}$ has C, 55.12; H, 7.06; N, 9.52%. $[\alpha]_D^{16} = -8.4$ deg [c 0.52, MeOH].

4- $\{(R)$ -(3-aminophenyl)[4-(2-methoxyethyl)piperazin-1-yl]methyl}-*N,N*-diethylbenzamide was made as follows:

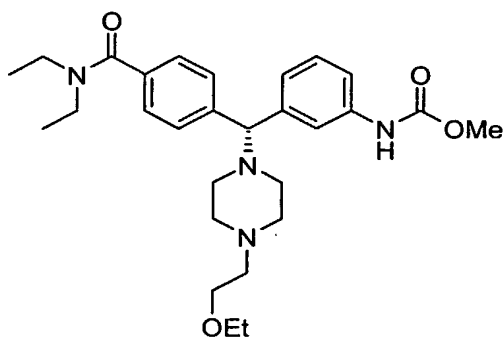
To a room temperature solution of *N,N*-diethyl-4- $\{(R)$ -[4-(2-methoxyethyl)piperazin-1-yl](3-nitrophenyl)methyl]benzamide (0.9 g; 1.98 mmol) in the solvent system (ethanol/tetrahydrofuran/water/ammonium chloride 4/2/1/1) (2.1 mL) was added iron (powder) (1.1 g; 19.8 mmol). The reaction mixture was heated to 90°C and stirred for 5 hours. The reaction mixture was allowed to cool to room temperature and was filtered on a celite pad. The filtrate was concentrated under reduced pressure and the residue taken in ethyl acetate and washed with one portion water. The organic layer was dried over anhydrous sodium sulphate, filtered and concentrated under reduced

pressure. Column chromatography eluting with 2% methanol and 1% ammonium hydroxide in dichloromethane gave the aniline (620 mg; 74% yield).

N,N-diethyl-4-[(R)-[4-(2-methoxyethyl)piperazin-1-yl](3-nitrophenyl)methyl]benzamide was made as follows:

- 5 In a 5 mL microwave vial was added INTERMEDIATE 4b (1.7 g; 4.29 mmol) in DMF (4.0 mL) followed by potassium carbonate (1.19 g; 8.58 mmol) and 2-bromoethyl methyl ether (0.53 mL; 5.58 mmol). The reaction mixture was heated to 130°C for 15 minutes then was concentrated under reduced pressure. The residue was dissolved in dichloromethane and washed with one portion of saturated aqueous sodium bicarbonate followed by one portion of water. The organic phase was dried over anhydrous sodium sulphate, filtered and concentrated under reduced pressure. 10 Column chromatography eluting with 4% methanol in dichloromethane gave the alkylated compound (0.9 g; 46% yield).

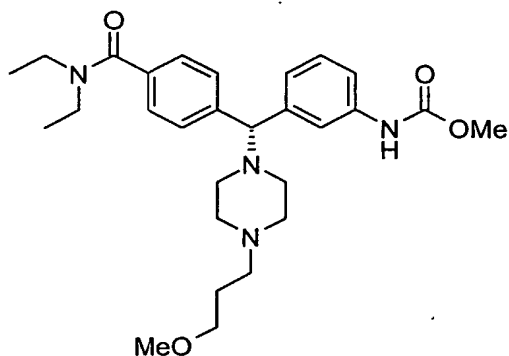
- Compound 8: methyl 3-{(R)-{4-[(diethylamino)carbonyl]phenyl}[4-(2-ethoxyethyl)piperazin-1-yl]methyl}phenylcarbamate**



- Synthesised using INTERMEDIATE 7 (266 mg; 0.63 mmol), 2-bromoethyl ethyl ether (92µL; 0.82 mmol) and the method described for COMPOUND 1. Obtained 225 mg (HCl salt) + 32 mg; 82% yield. Purity (HPLC-215nm): > 99%; Optical purity 20 (Chiral HPLC-215nm): > 99%. ¹H NMR (400 MHz, CD₃OD) δ 1.00 (t, J = 6.74Hz, 3H), 1.07-1.20 (m, 6H), 2.77 (s, 1H), 2.90 (s, 1H), 3.10-3.18 (br s, 3H), 3.19-3.24 (br s, 6H), 3.33-3.39 (br s, 3H), 3.63 (s, 3H), 3.52-3.75 (m, 4H), 5.01-5.22 (br s, 1H),

7.19-7.26 (m, 2H), 7.26-7.31 (m, 2H), 7.34 (d, $J = 7.42\text{Hz}$, 2H), 7.72 (s, 2H), 7.86-7.94 (br s, 1H). Found: C, 53.58; H, 7.36; N, 8.99. $\text{C}_{28}\text{H}_{40}\text{N}_4\text{O}_4 \times 2.9\text{HCl} \times 1.4\text{H}_2\text{O}$ has C, 53.59; H, 7.34; N, 8.93%. $[\alpha]_D^{16} = -7.2 \text{ deg [c 0.50, MeOH]}$.

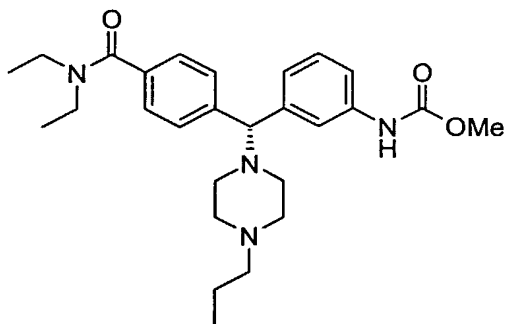
Compound 9: methyl 3-[(R)-{4-[(diethylamino)carbonyl]phenyl}[4-(3-methoxypropyl)piperazin-1-yl]methyl]phenylcarbamate



Synthesised using INTERMEDIATE 4b (140 mg; 0.32 mmol); 1-bromo-3-methoxypropane for the first step (0.85 g; 5.58 mmol) and the method described for COMPOUND 7. Obtained 24 mg; 15% yield. Purity (HPLC-215nm): > 92%;

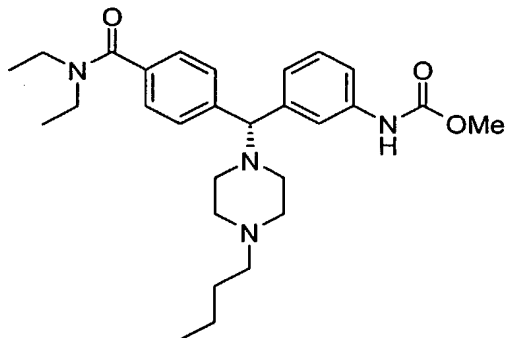
- 10 Optical purity (Chiral HPLC-215nm): > 99%. ^1H NMR free base (400 MHz, CDCl_3) δ 0.91 (br quint, $J = 7.03\text{Hz}$, 1H), 0.99-1.46 (br s, 6H), 1.52-1.71 (br s, 2H), 1.76 (br quint, $J = 6.64\text{Hz}$, 1H), 2.22-2.66 (br s, 8H), 3.15-3.29 (br s, 2H), 3.32 (s, 3H), 3.40 (t, $J = 6.25\text{Hz}$, 2H), 3.45-3.62 (br s, 2H), 3.76 (s, 3H), 4.20 (s, 1H), 5.30 (s, 1H), 6.62 (s, 1H), 7.11 (d, $J = 7.03\text{Hz}$, 1H), 7.23-7.32 (m, 4H), 7.36-7.47 (m, 2H). $[\alpha]_D^{16}$ [a]D16 =
- 15 -12.1deg [c 0.24, MeOH]

Compound 10: methyl 3-[(R)-{4-[(diethylamino)carbonyl]phenyl}{4-propylpiperazin-1-yl)methyl}phenylcarbamate



Synthesised using INTERMEDIATE 7 (150 mg; 0.35 mmol); 1-bromopropane (41.7 μ L; 0.46 mmol) and the method described for COMPOUND 1. Obtained 138 mg; 84% yield. Purity (HPLC-215nm): > 99%; Optical purity (Chiral HPLC-215nm): > 99%. ^1H NMR free base (400 MHz, CDCl_3) δ 0.89 (t, $J = 7.32\text{Hz}$, 3H), 1.01-1.32 (br s, 6H), 1.49 (sext, $J = 7.61\text{Hz}$, 2H), 1.58-1.76 (br s, 1H), 2.30 (br t, $J = 7.62\text{Hz}$, 1H), 2.34-2.64 (br s, 8H), 3.15-3.35 (br s, 2H), 3.42-3.60 (br s, 2H), 3.76 (s, 3H), 4.20 (s, 1H), 6.62 (s, 1H), 7.11 (d, $J = 7.42\text{Hz}$, 1H), 7.21 (t, $J = 7.71\text{Hz}$, 1H), 7.23-7.28 (m, 1H), 7.28 (d, $J = 8.40\text{Hz}$, 2H), 7.37-7.42 (m, 1H), 7.42 (d, $J = 8.01\text{Hz}$, 2H). Found: C, 54.18; H, 7.00; N, 8.81. $\text{C}_{27}\text{H}_{38}\text{N}_4\text{O}_3 \times 3.6\text{HCl} \times 0.1\text{H}_2\text{O}$ has C, 54.08; H, 7.03; N, 9.34%. $[\alpha]_D^{16} = -8.4$ deg [c 0.50, MeOH].

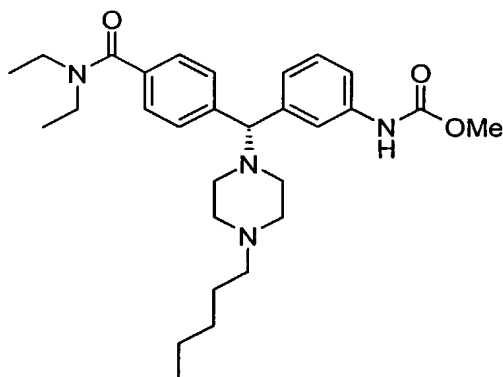
Compound 11: methyl 3-((R)-(4-butylpiperazin-1-yl){4-[(diethylamino)carbonyl]phenyl)methyl}phenylcarbamate



Synthesised using INTERMEDIATE 7 (250 mg; 0.59 mmol) and the method described for COMPOUND 2. Obtained 226 mg; 80% yield. Purity (HPLC-215nm): > 99%; Optical purity (Chiral HPLC-215nm): > 99%. ^1H NMR (400 MHz, CD_3OD) δ ppm 1.00 (t, $J = 7.32\text{Hz}$, 3H), 1.10 (t, $J = 6.74\text{Hz}$, 3H), 1.23 (t, $J = 6.93\text{Hz}$, 3H), 1.42 (sext., 2H), 1.64-1.76 (m, 2H), 3.09-3.31 (br s, 10H), 3.44-3.67 (br s, 4H), 3.73 (s, 3H), 4.60 (s, 1H), 7.19-7.33 (m, 3H), 7.39 (d, $J = 8.01\text{Hz}$, 2H), 7.68 (d, $J = 7.03\text{Hz}$, 2H), 7.74-7.84 (m, 1H). Found: C, 55.20; H, 7.20; N, 8.62. $\text{C}_{28}\text{H}_{40}\text{N}_4\text{O}_3 \times 3.5\text{HCl} \times 0.1\text{H}_2\text{O}$ has C, 54.96; H, 7.18; N, 9.16%. $[\alpha]_D^{16} = -9.7$ deg [c 0.48, MeOH].

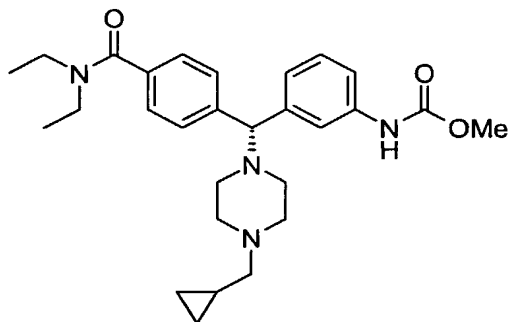
Compound 12: methyl 3-[(R)-{4-[(diethylamino)carbonyl]phenyl}(4-

pentylpiperazin-1-yl)methyl]phenyl]carbamate



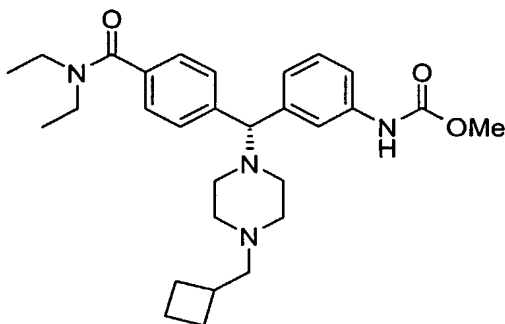
Synthesised using INTERMEDIATE 7 (250 mg; 0.59 mmol), 1-iodopentane (60.0 μL ; 0.46 mmol) and the method described for COMPOUND 1. Obtained 128 mg; 73% yield. Purity (HPLC-215nm): > 99%; Optical purity (Chiral HPLC-215nm): > 99%. ^1H NMR (400 MHz, CD_3OD) δ 0.85 (t, $J = 6.73\text{Hz}$, 3H), 1.01 (t, $J = 6.83\text{Hz}$, 3H), 1.14 (t, $J = 6.74\text{Hz}$, 3H), 1.23-1.36 (m, 4H), 1.60-1.71 (m, 2H), 3.07-3.19 (m, 6H), 3.24-3.36 (br s, 1H), 3.38-3.51 (m, 6H), 3.53-3.62 (br s, 1H), 3.64 (s, 3H), 5.00-5.18 (br s, 1H), 7.20-7.31 (m, 3H), 7.34 (d, $J = 8.40\text{Hz}$, 2H), 7.67-7.76 (m, 3H). Found: C, 54.55; H, 7.20; N, 8.75. $\text{C}_{29}\text{H}_{42}\text{N}_4\text{O}_3 \times 3.9\text{HCl} \times 0.1\text{H}_2\text{O}$ has C, 54.54; H, 7.28; N, 8.77%. $[\alpha]_D^{17} = -9.1$ deg [c 0.47, MeOH].

Compound 13: methyl 3-((R)-[4-(cyclopropylmethyl)piperazin-1-yl]{4-[(diethylamino)carbonyl]phenyl)methyl}phenylcarbamate



Synthesised using INTERMEDIATE 7 (150 mg; 0.35 mmol); bromomethyl
5 cyclopropane (43.7 μ L; 0.46 mmol) and the method described for COMPOUND 1.
Obtained 134 mg; 79% yield. Purity (HPLC-215nm): > 99%; Optical purity (Chiral
HPLC-215nm): > 99%. ^1H NMR (400 MHz, CD_3OD) δ 0.29-0.43 (m, 2H), 0.61-0.74
(m, 2H), 0.92-1.08 (br s, 4H), 1.08-1.20 (br s, 3H), 2.96-3.17 (m, 6H), 3.28-3.49 (m,
4H), 3.62 (s, 3H), 3.48-3.81 (m, 4H), 5.18 (s, 1H), 7.18-7.27 (br s, 2H), 7.27-7.41 (m,
10 3H), 7.65-7.83 (br s, 3H). Found: C, 53.56; H, 6.71; N, 8.59. $\text{C}_{28}\text{H}_{38}\text{N}_4\text{O}_3 \times 4.1\text{HCl}$
has C, 53.54; H, 6.76; N, 8.92%. $[\alpha]_D^{17} = -9.1$ deg [c 0.47, MeOH]. $[\alpha]_D^{16} = -8.8$ deg
[c 0.49, MeOH].

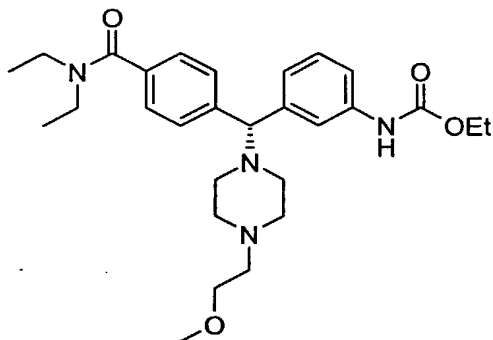
Compound 14: methyl 3-((R)-[4-(cyclobutylmethyl)piperazin-1-yl]{4-[(diethylamino)carbonyl]phenyl)methyl}phenylcarbamate



Synthesised using INTERMEDIATE 7 (150 mg; 0.35 mmol), methylcyclobutyl bromide (51.6 μ L; 0.46 mmol) and the method described for COMPOUND 1.

Obtained 174 mg; 100% yield. Purity (HPLC-215nm): > 99%; Optical purity (Chiral HPLC-215nm): > 99%. ^1H NMR (400 MHz, CD_3OD) δ 1.01 (t, J = 6.45Hz, 3H), 1.14 (t, J = 6.74Hz, 3H), 1.75-1.87 (m, 3H), 1.88-1.99 (m, 1H), 2.10 (q, J = 8.20Hz, 2H), 2.65-2.78 (m, 1H), 3.11-3.20 (m, 5H), 3.24-3.37 (br s, 2H), 3.39-3.56 (br s, 7H), 3.64 (s, 3H), 5.04-5.18 (br s, 1H), 7.21-7.27 (m, 1H), 7.27-7.32 (m, 2H), 7.34 (d, J = 8.01Hz, 2H), 7.68-7.77 (m, 3H). Found: C, 57.27; H, 7.36; N, 9.11. $\text{C}_{29}\text{H}_{40}\text{N}_4\text{O}_3 \times 2.8\text{HCl} \times 0.8\text{H}_2\text{O}$ has C, 57.18; H, 7.35; N, 9.20%. $[\alpha]_D^{17} = -9.1$ deg [c 0.49, MeOH].

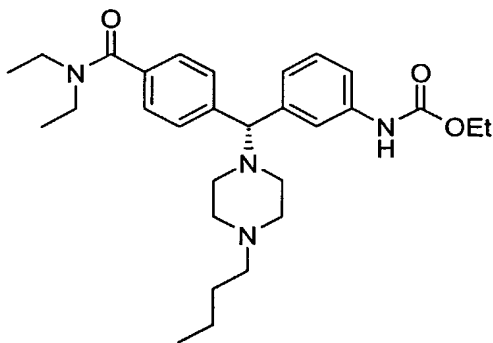
10 **Compound 15: ethyl 3-[(R)-{4-[(diethylamino)carbonyl]phenyl}[4-(2-methoxyethyl)piperazin-1-yl]methyl}phenyl]carbamate**



Synthesised using INTERMEDIATE 8 (150 mg; 0.34 mmol), 2-bromoethyl methyl ether (42.0 μ L; 0.44 mmol) and the method described for COMPOUND 1. Obtained

15 125 mg (HCl salt); 69% yield. Purity (HPLC-215nm): > 99%; Optical purity (Chiral HPLC-215nm): > 99%. ^1H NMR (400 MHz, CD_3OD) δ 1.01 (t, J = 6.54Hz, 3H), 1.14 (t, J = 7.03Hz, 3H), 1.21 (t, J = 7.13Hz, 3H), 3.12-3.18 (br s, 4H), 3.31 (s, 3H), 3.33 (dd, J = 5.86, 3.51Hz, 3H), 3.37-3.52 (br s, 6H), 3.64 (dd, J = 5.37, 4.59Hz, 4H), 4.09 (q, J = 7.09Hz, 2H), 7.18-7.23 (br s, 3H), 7.31 (d, J = 8.01Hz, 2H), 7.59-7.64 (m, 2H), 7.69 (s, 1 H). Found: C, 57.93; H, 7.53; N, 9.03. $\text{C}_{28}\text{H}_{40}\text{N}_4\text{O}_4 \times 2.0\text{HCl} \times 0.7\text{H}_2\text{O}$ has C, 57.77; H, 7.51; N, 9.62%. $[\alpha]_D^{16} = -8.7$ deg [c 0.51, MeOH].

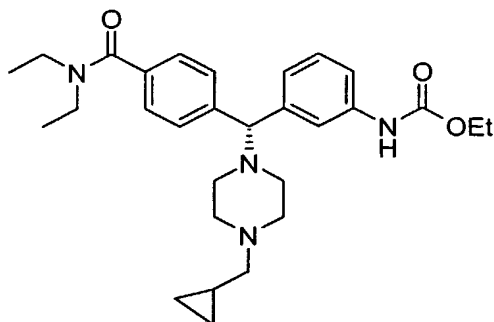
**Compound 16: ethyl 3-((R)-(4-butylpiperazin-1-yl){4-
[(diethylamino)carbonyl]phenyl}methyl)phenylcarbamate**



Synthesised using INTERMEDIATE 8 (112 mg; 0.26 mmol) and the method

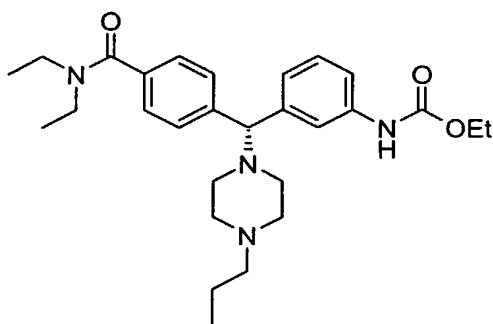
- 5 described for COMPOUND 2. Obtained 90 mg; 72% yield. Purity (HPLC-215nm): > 99%; Optical purity (Chiral HPLC-215nm): > 99%. ¹H NMR free base (400 MHz, CDCl₃) δ 0.90 (t, J = 7.32Hz, 3H), 1.02-1.25 (br s, 6H), 1.25-1.36 (m, 1H), 1.30 (t, J = 7.13Hz, 3H), 1.40-1.51 (m, 2H), 1.55-1.72 (br s, 1H), 2.33 (t, J = 7.42Hz, 2H), 2.37-2.61 (br s, 8H), 3.16-3.33 (br s, 2H), 3.42-3.60 (br s, 2H), 4.21 (q, J = 7.09Hz, 2H),
10 6.57 (s, 1H), 7.11 (dt, J = 7.52, 1.32Hz, 1H), 7.21 (t, J = 7.71Hz, 1H), 7.24-7.27 (br s, 1H), 7.28 (d, J = 8.20Hz, 2H), 7.38 (br s, 1H), 7.42 (d, J = 8.20Hz, 2H).
[α]_D¹⁶ = -10.1 deg [c 0.52, MeOH].

- Compound 17: ethyl 3-((R)-[4-(cyclopropylmethyl)piperazin-1-yl]{4-
[(diethylamino)carbonyl]phenyl}methyl)phenylcarbamate**
- 15



Synthesized using INTERMEDIATE 8 (500 mg; 1.14 mmol) and the method described for COMPOUND 13. Obtained 453 mg (HCl salt); 75% yield. Purity (HPLC-215nm): > 99%; Optical purity (Chiral HPLC-215nm): > 99%. ¹H NMR free base (400 MHz, CDCl₃) δ 0.12-0.28 (m, 2H), 0.49-0.65 (m, 2H), 0.93-1.26 (m, 7H), 1.29 (t, J = 7.13Hz, 3H), 2.37-2.76 (m, 9H), 3.13-3.31 (br s, 2H), 3.42-3.58 (br s, 2H), 4.20 (q, J = 7.16Hz, 2H), 4.26 (s, 1H), 5.29 (s, 1H), 6.62 (s, 1H), 7.05-7.11 (m, 1H), 7.16-7.23 (m, 2H), 7.27 (d, J = 8.20Hz, 2H), 7.41 (d, J = 8.20Hz, 2H), 7.45 (s, 1H). Found: C, 56.87; H, 7.66; N, 8.95. C₂₉H₄₀N₄O₃ x 2.2HCl x 2.2H₂O has C, 56.87; H, 7.67; N, 9.15%. [α]_D¹⁶ = -9.6 deg [c 0.48, MeOH].

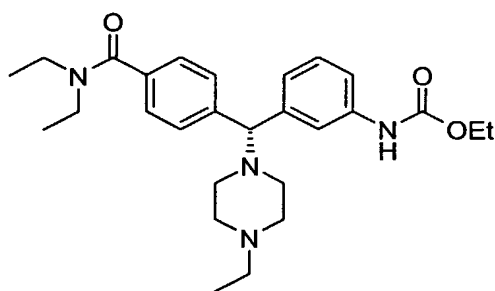
Compound 18: ethyl {3-[(R)-{4-[(diethylamino)carbonyl]phenyl}{4-propylpiperazin-1-yl)methyl}phenyl}carbamate



Synthesised using INTERMEDIATE 8 (500 mg; 1.14 mmol) 1-iodopropane (41.7 μ L; 0.46 mmol) and the method described for COMPOUND 1. Obtained 246 mg (HCl salt); 45% yield. Purity (HPLC-215nm): > 99%; Optical purity (Chiral HPLC-

215nm): > 99%. ¹H NMR free base (400 MHz, CDCl₃) δ 0.95 (t, J = 7.32Hz, 3H), 0.99-1.26 (m, 6H), 1.29 (t, J = 7.13Hz, 3H), 1.68-1.90 (m, 2H), 2.58-2.85 (br s, 8H), 3.13-3.31 (br s, 2H), 3.38-3.58 (br s, 2H), 4.19 (q, J = 7.09Hz, 2H), 4.30 (s, 1H), 5.28 (s, 1H), 6.77 (s, 1H), 7.04 (dt, J = 4.39, 1.56Hz, 1H), 7.19 (d, J = 5.27Hz, 2H), 7.27 (d, J = 8.40Hz, 2H), 7.40 (d, J = 8.20Hz, 2H), 7.52 (s, 1H), 8.00 (s, 1H). Found: C, 53.72; H, 7.15; N, 8.60. C₂₈H₄₀N₄O₃ x 3.9HCl x 0.2H₂O has C, 53.68; H, 7.13; N, 8.94%. $[\alpha]_D^{16} = -12.1$ deg [c 0.51, MeOH].

Compound 19: ethyl {3-[(R)-{4-[(diethylamino)carbonyl]phenyl}{4-ethylpiperazin-1-yl)methyl}phenyl}carbamate

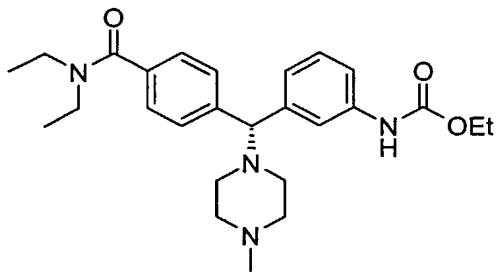


10

Synthesised using INTERMEDIATE 8 (385 mg; 0.88 mmol), 1-bromoethane (85.0 μL; 1.14 mmol) and the method described for COMPOUND 1. Obtained 339 mg (HCl salt); 74% yield. Purity (HPLC-215nm): > 99%; Optical purity (Chiral HPLC-215nm): > 99%. ¹H NMR (400 MHz, CD₃OD) δ 1.01 (t, J = 6.83Hz, 3H), 1.14 (t, J = 6.93Hz, 3H), 1.20 (t, J = 7.13Hz, 3H), 1.28 (t, J = 7.32Hz, 3H), 3.06-3.29 (m, 7H), 3.27-3.49 (m, 4H), 3.48-3.72 (m, 4H), 4.09 (q, J = 7.09Hz, 2H), 5.15-5.34 (br s, 1H), 7.22-7.30 (m, 1H), 7.30-7.42 (m, 4H), 7.69-7.84 (m, 3 H). Found: C, 55.60; H, 7.07; N, 9.23. C₂₇H₃₈N₄O₃ x 3.2HCl has C, 55.60; H, 7.12; N, 9.61%. $[\alpha]_D^{16} = -9.0$ deg [c 0.54, MeOH].

20

Compound 20: ethyl {3-[(R)-{4-[(diethylamino)carbonyl]phenyl}{4-methylpiperazin-1-yl)methyl}phenyl}carbamate



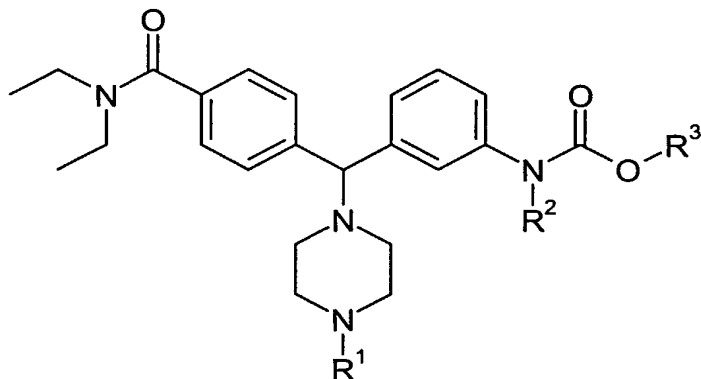
Synthesized using INTERMEDIATE 8 (500 mg; 1.14 mmol), formaldehyde (35% in water, 780 μ L; 0.44 mmol) and the method described for COMPOUND 2, omitting the acetic acid. Obtained 426 mg (HCl salt); 83% yield. Purity (HPLC-215nm): >

5 99%; Optical purity (Chiral HPLC-215nm): > 99%. ^1H NMR free base (400 MHz, CDCl_3) δ 0.99-1.25 (m, 6H), 1.29 (t, $J = 7.13\text{Hz}$, 3H), 2.28 (s, 3H), 2.32-2.61 (br s, 8H), 3.14-3.33 (br s, 2H), 3.40-3.58 (br s, 2H), 4.20 (q, $J = 7.23\text{Hz}$, 2H), 4.18 (s, 1H), 6.60 (s, 1H), 7.10 (d, $J = 7.42\text{Hz}$, 1H), 7.19 (t, $J = 7.71\text{Hz}$, 1H), 7.23 (s, 1H), 7.27 (d, $J = 8.01\text{Hz}$, 2H), 7.37-7.41 (m, 1H), 7.41 (d, $J = 8.20\text{Hz}$, 2H). $[\alpha]_D^{16} = -8.7$ deg [c

10 0.55, MeOH].

What is claimed is :

1. A compound of formula I, a pharmaceutically acceptable salt thereof, diastereomers, enantiomers, or mixtures thereof:

**I**

wherein

- R^1 is selected from C_{1-6} alkyl, C_{2-6} alkenyl, C_{3-6} cycloalkyl, and C_{3-6} cycloalkyl- C_{1-4} alkyl, wherein said C_{1-6} alkyl, C_{2-6} alkenyl, C_{3-6} cycloalkyl, and C_{3-6} cycloalkyl- C_{1-4} alkyl are optionally substituted with one or more groups selected from -R, -NO₂, -OR, -Cl, -Br, -I, -F, -CF₃, -C(=O)R, -C(=O)OH, -NH₂, -SH, -NHR, -NR₂, -SR, -SO₃H, -SO₂R, -S(=O)R, -CN, -OH, -C(=O)OR, -C(=O)NR₂, -NRC(=O)R, and -NRC(=O)-OR, wherein R is, independently, a hydrogen, C_{3-6} cycloalkyl or C_{1-6} alkyl;

- R^2 is selected from -H, C_{1-6} alkyl and C_{3-6} cycloalkyl, wherein said C_{1-6} alkyl and C_{3-6} cycloalkyl are optionally substituted with one or more groups selected from -OR, -Cl, -Br, -I, -F, -CF₃, -C(=O)R, -C(=O)OH, -NH₂, -SH, -NHR, -NR₂, -SR, -SO₃H, -SO₂R, -S(=O)R, -CN, -OH, -C(=O)OR, -C(=O)NR₂, -NRC(=O)R, and -NRC(=O)-OR, wherein R is, independently, a hydrogen or C_{1-6} alkyl; and

- R^3 is selected from C_{1-6} alkyl and C_{3-6} cycloalkyl, wherein said C_{1-6} alkyl and C_{3-6} cycloalkyl are optionally substituted with one or more groups selected from -OR, -Cl, -Br, -I, -F, -CF₃, -C(=O)R, -C(=O)OH, -NH₂, -SH, -NHR, -NR₂, -SR, -SO₃H,

-SO₂R, -S(=O)R, -CN, -OH, -C(=O)OR, -C(=O)NR₂, -NRC(=O)R, and -NRC(=O)-OR, wherein R is, independently, a hydrogen or C₁₋₆alkyl.

2. A compound according to claim 1, wherein

5 R¹ is C₁₋₆alkyl, C₃₋₆cycloalkyl and C₃₋₆cycloalkyl-methyl, wherein said C₁₋₆alkyl, C₃₋₆cycloalkyl and C₃₋₆cycloalkyl-methyl are optionally substituted with one or more groups selected from C₁₋₆alkyl, -CF₃, C₁₋₆alkoxy, chloro, fluoro and bromo;

R² is selected from -H and C₁₋₃alkyl; and

10 R³ is selected from C₁₋₆alkyl, and C₃₋₆cycloalkyl.

3. A compound according to claim 2,

wherein R¹ is selected from C₁₋₆alkyl and C₃₋₆cycloalkyl-methyl, wherein said C₁₋₆alkyl and C₃₋₆cycloalkyl-methyl are optionally substituted with one or more
15 groups selected from methoxy, ethoxy and isopropoxy;

R² is selected from -H; and

R³ is selected from methyl, ethyl, propyl and isopropyl.

4. A compound according to claim 1, wherein

20 R¹ is selected from n-propyl, cyclopropylmethyl, n-pentyl, 2-methoxyethyl, n-butyl, 2-isopropoxyethyl, 2-ethoxyethyl, 3-methoxypropyl, cyclobutylmethyl, methyl, and ethyl;

R² is selected from -H; and

R³ is selected from methyl and ethyl.

25

5. A compound according to claim 1, wherein the compound is selected from:

Compound 1: methyl 3-{{(S)-{4-[(diethylamino)carbonyl]phenyl}}[4-(2-methoxyethyl)piperazin-1-yl]methyl}phenylcarbamate;

- Compound 2: methyl 3-((S)-(4-butylpiperazin-1-yl){4-
[(diethylamino)carbonyl]phenyl}methyl)phenylcarbamate;
- Compound 3: methyl 3-[(S)-{4-[(diethylamino)carbonyl]phenyl}(4-pentylpiperazin-
1-yl)methyl]phenylcarbamate;
- 5 Compound 4: methyl 3-[(S)-{4-[(diethylamino)carbonyl]phenyl}(4-propylpiperazin-
1-yl)methyl]phenylcarbamate;
- Compound 5: methyl 3-((S)-[4-(cyclopropylmethyl)piperazin-1-yl]{4-
[(diethylamino)carbonyl]phenyl}methyl)phenylcarbamate;
- Compound 6: methyl 3-((S)-[4-(cyclobutylmethyl)piperazin-1-yl]{4-
10 [(diethylamino)carbonyl]phenyl}methyl)phenylcarbamate;
- Compound 7: methyl 3-((R)-{4-[(diethylamino)carbonyl]phenyl}[4-(2-
methoxyethyl)piperazin-1-yl]methyl)phenylcarbamate;
- Compound 8: methyl 3-((R)-{4-[(diethylamino)carbonyl]phenyl}[4-(2-
ethoxyethyl)piperazin-1-yl]methyl)phenylcarbamate;
- 15 Compound 9: methyl 3-((R)-{4-[(diethylamino)carbonyl]phenyl}[4-(3-
methoxypropyl)piperazin-1-yl]methyl)phenylcarbamate;
- Compound 10: methyl 3-[(R)-{4-[(diethylamino)carbonyl]phenyl}(4-propylpiperazin-
1-yl)methyl]phenylcarbamate;
- Compound 11: methyl 3-((R)-(4-butylpiperazin-1-yl){4-
20 [(diethylamino)carbonyl]phenyl}methyl)phenylcarbamate;
- Compound 12: methyl 3-[(R)-{4-[(diethylamino)carbonyl]phenyl}(4-pentylpiperazin-
1-yl)methyl]phenylcarbamate;
- Compound 13: methyl 3-((R)-[4-(cyclopropylmethyl)piperazin-1-yl]{4-
[(diethylamino)carbonyl]phenyl}methyl)phenylcarbamate;
- 25 Compound 14: methyl 3-((R)-[4-(cyclobutylmethyl)piperazin-1-yl]{4-
[(diethylamino)carbonyl]phenyl}methyl)phenylcarbamate;
- Compound 15: ethyl 3-((R)-{4-[(diethylamino)carbonyl]phenyl}[4-(2-
methoxyethyl)piperazin-1-yl]methyl)phenylcarbamate;

Compound 16: ethyl 3-((R)-(4-butylpiperazin-1-yl){4-

[(diethylamino)carbonyl]phenyl)methyl]phenylcarbamate;

Compound 17: ethyl [3-((R)-[4-(cyclopropylmethyl)piperazin-1-yl]{4-

[(diethylamino)carbonyl]phenyl)methyl]phenyl]carbamate;

- 5 Compound 18: ethyl {3-[(R)-{4-[(diethylamino)carbonyl]phenyl}(4-propylpiperazin-1-yl)methyl]phenyl} carbamate;

Compound 19: ethyl {3-[(R)-{4-[(diethylamino)carbonyl]phenyl}(4-ethylpiperazin-1-yl)methyl]phenyl} carbamate;

- 10 Compound 20: ethyl {3-[(R)-{4-[(diethylamino)carbonyl]phenyl}(4-methylpiperazin-1-yl)methyl]phenyl} carbamate;

and pharmaceutically acceptable salts thereof.

6. A compound according to any one of claims 1-5 for use as a medicament.

- 15 7. The use of a compound according to any one of claims 1-5 in the manufacture of a medicament for the therapy of pain, anxiety or functional gastrointestinal disorders.

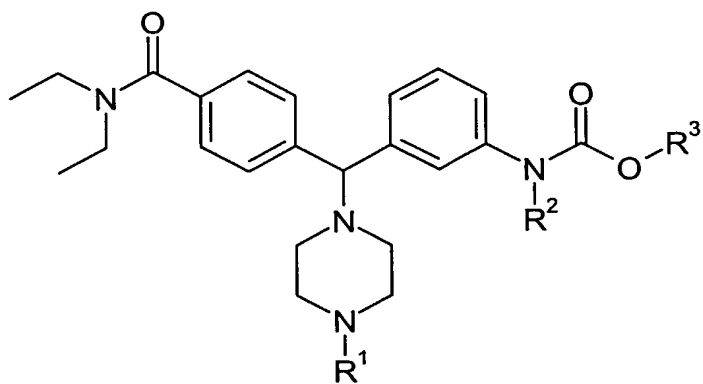
- 20 8. A pharmaceutical composition comprising a compound according to any one of claims 1-5 and a pharmaceutically acceptable carrier.

9. A method for the therapy of pain in a warm-blooded animal, comprising the step of administering to said animal in need of such therapy a therapeutically effective amount of a compound according to any one of claims 1-5.

25

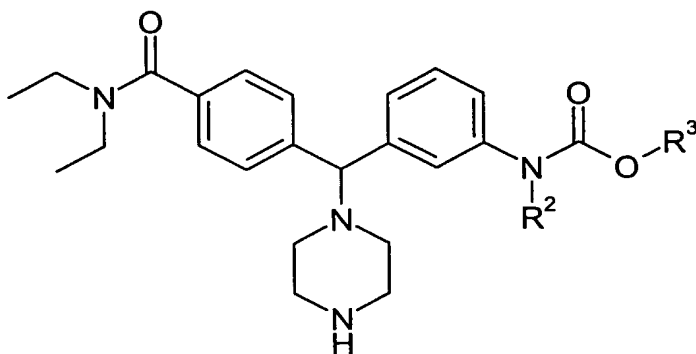
10. A method for the therapy of functional gastrointestinal disorders in a warm-blooded animal, comprising the step of administering to said animal in need of such therapy a therapeutically effective amount of a compound according to any one of claims 1-5.

11. A process for preparing a compound of formula I, comprising:



I

5 reacting a compound of formula II with R^1-X :



II

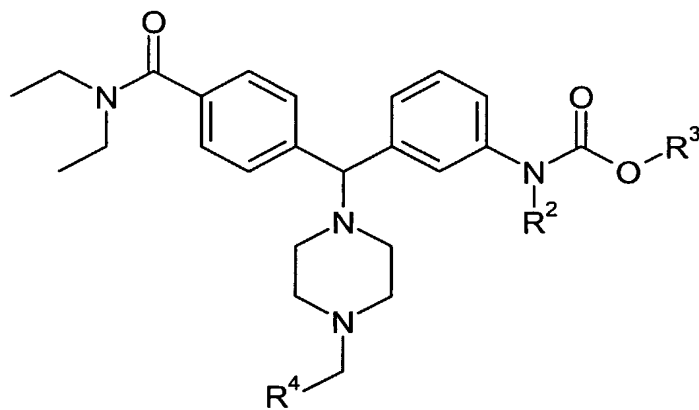
wherein X is a halogen;

10 R^1 is selected from C_{1-6} alkyl, C_{2-6} alkenyl, C_{3-6} cycloalkyl, and C_{3-6} cycloalkyl- C_{1-4} alkyl, wherein said C_{1-6} alkyl, C_{2-6} alkenyl, C_{3-6} cycloalkyl, and C_{3-6} cycloalkyl- C_{1-4} alkyl are optionally substituted with one or more groups selected from -R, -NO₂, -OR, -Cl, -Br, -I, -F, -CF₃, -C(=O)R, -C(=O)OH, -NH₂, -SH, -NHR, -NR₂, -SR, -SO₃H, -SO₂R, -S(=O)R, -CN, -OH, -C(=O)OR, -C(=O)NR₂, -NRC(=O)R, and
15 -NRC(=O)-OR, wherein R is, independently, a hydrogen or C_{1-6} alkyl;

R^2 is selected from -H, C_{1-6} alkyl and C_{3-6} cycloalkyl, wherein said C_{1-6} alkyl and C_{3-6} cycloalkyl are optionally substituted with one or more groups selected from -OR, -Cl, -Br, -I, -F, -CF₃, -C(=O)R, -C(=O)OH, -NH₂, -SH, -NHR, -NR₂, -SR, -SO₃H, -SO₂R, -S(=O)R, -CN, -OH, -C(=O)OR, -C(=O)NR₂, -NRC(=O)R, and
 5 -NRC(=O)-OR, wherein R is, independently, a hydrogen or C_{1-6} alkyl; and

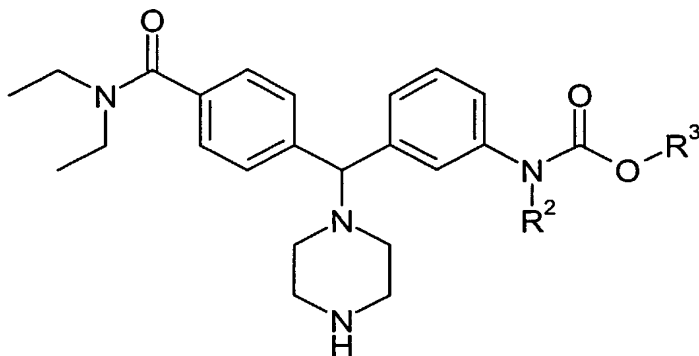
R^3 is selected from C_{1-6} alkyl and C_{3-6} cycloalkyl, wherein said C_{1-6} alkyl and C_{3-6} cycloalkyl are optionally substituted with one or more groups selected from -OR, -Cl, -Br, -I, -F, -CF₃, -C(=O)R, -C(=O)OH, -NH₂, -SH, -NHR, -NR₂, -SR, -SO₃H, -SO₂R, -S(=O)R, -CN, -OH, -C(=O)OR, -C(=O)NR₂, -NRC(=O)R, and
 10 -NRC(=O)-OR, wherein R is, independently, a hydrogen or C_{1-6} alkyl.

12. A process for preparing a compound of formula III, comprising:



III

15 reacting a compound of formula II with R^4 -CHO:



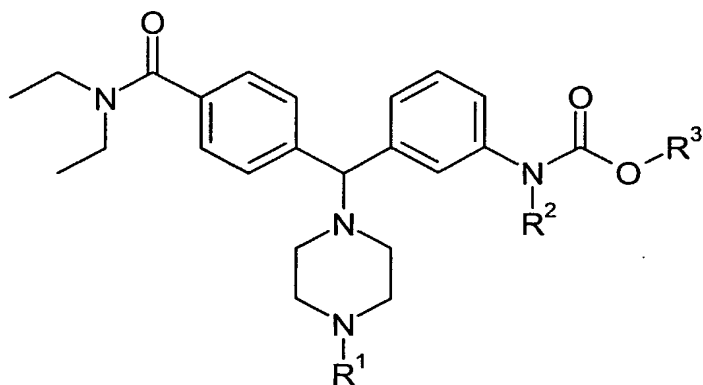
II

wherein R^4 is selected from -H, C_{1-6} alkyl and C_{3-6} cycloalkyl, wherein said C_{1-6} alkyl and C_{3-6} cycloalkyl are optionally substituted with one or more groups selected from -R, -NO₂, -OR, -Cl, -Br, -I, -F, -CF₃, -C(=O)R, -C(=O)OH, -NH₂, -SH, -NHR, -NR₂, -SR, -SO₃H, -SO₂R, -S(=O)R, -CN, -OH, -C(=O)OR, -C(=O)NR₂, -NRC(=O)R, and -NRC(=O)-OR, wherein R is, independently, a hydrogen or C_{1-6} alkyl;

R^2 is selected from -H, C_{1-6} alkyl and C_{3-6} cycloalkyl, wherein said C_{1-6} alkyl and C_{3-6} cycloalkyl are optionally substituted with one or more groups selected from -OR, -Cl, -Br, -I, -F, -CF₃, -C(=O)R, -C(=O)OH, -NH₂, -SH, -NHR, -NR₂, -SR, -SO₃H, -SO₂R, -S(=O)R, -CN, -OH, -C(=O)OR, -C(=O)NR₂, -NRC(=O)R, and -NRC(=O)-OR, wherein R is, independently, a hydrogen or C_{1-6} alkyl; and

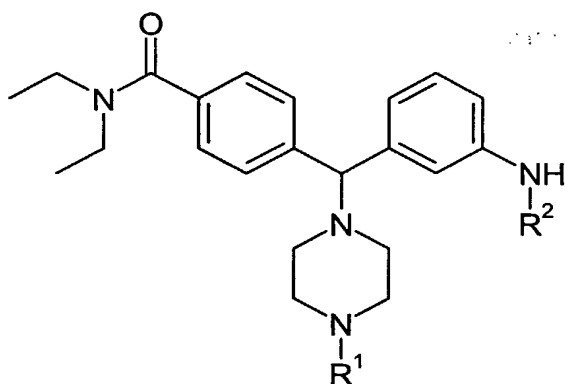
R^3 is selected from C_{1-6} alkyl and C_{3-6} cycloalkyl, wherein said C_{1-6} alkyl and C_{3-6} cycloalkyl are optionally substituted with one or more groups selected from C_{1-6} alkyl, halogenated C_{1-6} alkyl, -CF₃, C_{1-6} alkoxy, chloro, fluoro and bromo.

13. A process of preparing a compound of formula I, comprising:



I

reacting a compound of formula IV with $R^3\text{-O-C(=O)-X}$:



IV

wherein X is a halogen;

R^1 is selected from C_{1-6} alkyl, C_{2-6} alkenyl, C_{3-6} cycloalkyl, and C_{3-6} cycloalkyl- C_{1-4} alkyl, wherein said C_{1-6} alkyl, C_{2-6} alkenyl, C_{3-6} cycloalkyl, and C_{3-6} cycloalkyl- C_{1-4} alkyl are optionally substituted with one or more groups selected from -R, -NO₂, -OR, -Cl, -Br, -I, -F, -CF₃, -C(=O)R, -C(=O)OH, -NH₂, -SH, -NHR, -NR₂, -SR, -SO₃H, -SO₂R, -S(=O)R, -CN, -OH, -C(=O)OR, -C(=O)NR₂, -NRC(=O)R, and -NRC(=O)-OR, wherein R is, independently, a hydrogen or C_{1-6} alkyl;

R^2 is selected from -H, C_{1-6} alkyl and C_{3-6} cycloalkyl, wherein said C_{1-6} alkyl and C_{3-6} cycloalkyl are optionally substituted with one or more groups selected from

-OR, -Cl, -Br, -I, -F, -CF₃, -C(=O)R, -C(=O)OH, -NH₂, -SH, -NHR, -NR₂, -SR, -SO₃H, -SO₂R, -S(=O)R, -CN, -OH, -C(=O)OR, -C(=O)NR₂, -NRC(=O)R, and -NRC(=O)-OR, wherein R is, independently, a hydrogen or C₁₋₆alkyl; and

- 5 R³ is selected from C₁₋₆alkyl and C₃₋₆cycloalkyl, wherein said C₁₋₆alkyl and C₃₋₆cycloalkyl are optionally substituted with one or more groups selected from -OR, -Cl, -Br, -I, -F, -CF₃, -C(=O)R, -C(=O)OH, -NH₂, -SH, -NHR, -NR₂, -SR, -SO₃H, -SO₂R, -S(=O)R, -CN, -OH, -C(=O)OR, -C(=O)NR₂, -NRC(=O)R, and -NRC(=O)-OR, wherein R is, independently, a hydrogen or C₁₋₆alkyl.

- 10 14. A compound selected from:

ethyl 3-[(R)-{4-[(diethylamino)carbonyl]phenyl}(piperazin-1-yl)methyl]phenylcarbamate;

isobutyl 3-[(R)-{4-[(diethylamino)carbonyl]phenyl}(piperazin-1-yl)methyl]phenylcarbamate;

- 15 enantiomers thereof; pharmaceutically acceptable salts thereof and mixtures thereof.

INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 2005/000014

A. CLASSIFICATION OF SUBJECT MATTER

IPC7: C07D 295/155, A61K 31/495, A61P 25/04, A61P 25/22
According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC7: C07D, A61K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-INTERNAL, WPI DATA, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 02094812 A1 (ASTRAZENECA AB), 28 November 2002 (28.11.2002) --	1-14
X	WO 9315062 A1 (THE WELLCOME FOUNDATION LIMITED), 5 August 1993 (05.08.1993) -- -----	1-14

☐ Further documents are listed in the continuation of Box C. ☒ See patent family annex.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance
 "E" earlier application or patent but published on or after the international filing date
 "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
 "O" document referring to an oral disclosure, use, exhibition or other means
 "P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

29 April 2005

Date of mailing of the international search report

02-05-2005

Name and mailing address of the ISA/
 Swedish Patent Office
 Box 5055, S-102 42 STOCKHOLM
 Facsimile No. +46 8 666 02 86

Authorized officer

Solveig Gustavsson/ELY
 Telephone No. +46 8 782 25 00

INTERNATIONAL SEARCH REPORTInternational application No.
PCT/SE2005/000014**Box No. II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)**

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☒ Claims Nos.: 9 - 10
because they relate to subject matter not required to be searched by this Authority, namely:
Claims 9-10 relate to a method of treatment of the human or animal body by surgery or by therapy, as well as diagnostic
.../...
2. ☐ Claims Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box No. III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

International application No.
PCT/SE2005/000014

Box II.1

methods /Rule 39.1(iv). Nevertheless, a search has been executed for these claims. The search has been based on the alleged effects of the compounds.

INTERNATIONAL SEARCH REPORT
Information on patent family members

01/04/2005

International application No.
PCT/SE 2005/000014

WO	02094812	A1	28/11/2002	AU	8040501	A	25/02/2002
				BG	108326	A	30/12/2004
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				CZ	20033085	A	12/05/2004
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				HU	0401096	A	28/09/2004
				IL	158704	D	00/00/0000
				MX	PA03010439	A	09/03/2004
				NO	20035116	D	00/00/0000
				SE	0101765	D	00/00/0000
				SK	13952003	A	06/04/2004
				US	20040142967	A	22/07/2004

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				SE	0649414	T3	
				EP	0650536	A,B	03/05/1995
				ES	2197152	T	01/01/2004
				GB	9202238	D	00/00/0000
				IL	104582	A	30/10/1998
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				JP	7503247	T	06/04/1995
				NZ	246916	A	27/08/1996
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				US	5574159	A	12/11/1996
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				US	5681830	A	28/10/1997
				US	5854249	A	29/12/1998
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				ZA	9300717	A	02/08/1994